Aluminum lugs

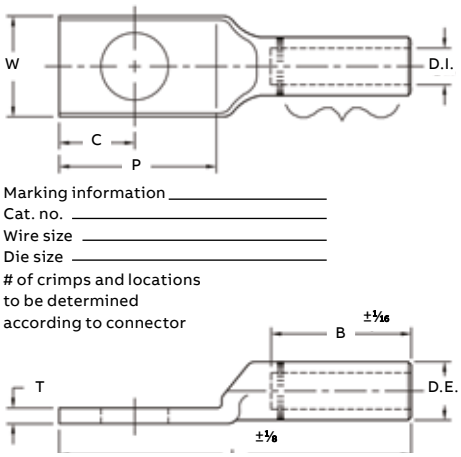
One-hole CSA die lugs

- Use with aluminum and copper conductors
- Provides high strength and high conductivity
- Prevents oxidation and keeps out moisture
- Easy identification
- Meet or exceed ANSI C119.4 specifications

One-hole CSA die lugs

					Dimensions (in.)					
Cat. no.	**Wire size**	**CSA die**	**O.D.**	**I.D.**	**L**	**B**	**P**	**W**	**C**	**T**
GLE 2-48	2 str.–Compr–CPT	22	0.635	0.340	3.13	1.37	1.31	0.88	0.63	0.20
GLE 1/0-48	1/0 str.–Compr–CPT	22	0.640	0.420	3.13	1.37	1.31	0.88	0.63	0.21
GLE 2/0-48	2/0 str. Compr–CPT	24	0.840	0.503	3.44	1.37	1.31	1.14	0.63	0.28
GLE 3/0-48	3/0 str.–Compr–CPT	24	0.840	0.547	3.44	1.37	1.31	1.14	0.63	0.28
GLE 4/0-48	4/0 str.–Compr–CPT	24–6T	0.840	0.597	3.44	1.37	1.31	1.14	0.63	0.28
GLE 250-48	250 str.–Compr–CPT	26	1.000	0.620	3.75	1.63	1.31	1.25	0.63	0.36
GLE 300-48	300 str.–Compr–CPT	26–12T	1.000	0.670	3.75	1.63	1.31	1.25	0.63	0.36
GLE 350-48	350 str.–Compr–CPT	28	1.189	0.730	3.75	1.63	1.31	1.25	0.63	0.34
GLE 500-48	500 str.–Compr–CPT	28–12T	1.187	0.836	3.75	1.63	1.31	1.25	0.63	0.36
GLE 500-48-30	500 str.–Compr–CPT	30–12T	1.438	0.880	5.00	2.50	1.50	1.75	0.63	0.52
GLE 750-48	750 str.–Compr–CPT	30	1.438	1.031	5.88	3.00	1.88	1.75	0.88	0.56

Diagrams



Finish: Tin-plated optional, use suffix "-TN".
Material: E.C. grade aluminum.
Connector bores are coated with HM 53 (an oxide-inhibiting compound) and capped.
Mounting holes sized for 1/2" bolts (9/16" hole size).
Optional suffix "-38" for 3/8" bolts (13/32" hole size).

Aluminum lugs

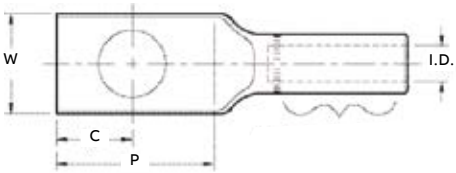
Two-hole CSA die lugs

- Use with aluminum and copper conductors
- Provides high strength and high conductivity
- Prevents oxidation and keeps out moisture
- Easy identification
- Meet or exceed ANSI C119.4 specifications

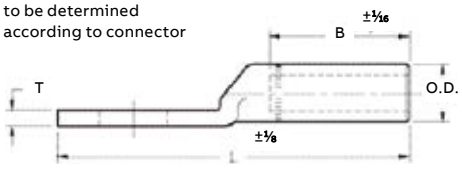
Two-hole CSA die lugs

					Dimensions (in.)				
Cat. no.	**Wire size**	**CSA die**	**O.D.**	**I.D.**	**L**	**B**	**P**	**W**	**T**
GLE 2 N	2 str.–Compr–CPT	22	0.635	0.350	5.29	1.50	3.13	0.88	0.20
GLE 1/0 N	1/0 str.–Compr–CPT	22	0.640	0.420	5.25	1.50	3.13	0.87	0.21
GLE 2/0 N	2/0 str. Compr–CPT	24	0.840	0.503	5.29	1.50	3.13	1.04	0.28
GLE 3/0 N	3/0 str.–Compr–CPT	24	0.840	0.547	5.38	1.50	3.13	1.14	0.28
GLE 4/0 N	4/0 str.–Compr–CPT	24–6T	0.840	0.594	5.38	1.50	3.13	1.14	0.28
GLE 250 N	250 str.–Compr–CPT	26	1.000	0.620	6.00	2.00	3.13	1.25	0.36
GLE 300 N	300 str.–Compr–CPT	26–12T	1.000	0.670	6.00	2.00	3.13	1.25	0.36
GLE 350 N	350 str.–Compr–CPT	28	1.189	0.730	6.00	2.00	3.13	1.25	0.37
GLE 500 N	500 str.–Compr–CPT	28–12T	1.187	0.836	6.38	2.25	3.13	1.25	0.37
GLE 500 N-30	500 str.–Compr–CPT	30	1.438	0.880	6.38	2.50	3.13	1.75	0.40
GLE 750 N	750 str.–Compr–CPT	30	1.438	1.031	7.50	3.00	3.13	1.75	0.40

Diagrams



Marking information
Cat. no.
Wire size
Die size
# of crimps and locations to be determined according to connector



Finish: Tin-plated optional, use suffix "-TN".
Material: E.C. grade aluminum.
Connector bores are coated with HM 53 (an oxide-inhibiting compound) and capped.
Mounting holes sized for 1/2" bolts (9/16" hole size).
Optional suffix "-38" for 3/8" bolts (13/32" hole size).

Aluminum lugs

One-hole NEMA die lugs

AL 500-48

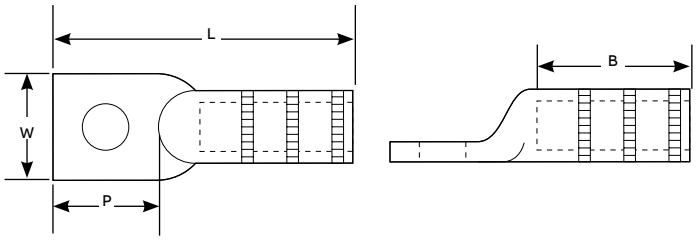
General-purpose lugs for aluminum and copper terminations

- Use with aluminum and copper conductors
- Provides high strength and high conductivity
- Prevents oxidation and keeps out moisture
- Easy identification
- Meets or exceeds ANSI C119.4 specifications

One-hole NEMA die lugs

	Conductor range (AWG or kcmil)				Bolt		Dimensions (in.)			
Cat. no.	Concentric	Compressed	Compact	ACSR	size	Installing dies	B	L	P	W
AL 6-14	#6	–	–	–	¼	TP, 29, 161, 5/16	¾	2 5/32	⅞	9/16
AL 4-516	#4	–	–	–	5/16	TB, 37, 375, 162	15/16	2¼	31/32	⅝
AL 4-14	#4	–	–	–	¼	TB, 37, 375, 162	15/16	2¼	31/32	⅝
AL 2-14	#2	–	–	–	¼	TQ, 45, 348, 163, ½, 6A	59/64	2⅝	1 1/32	¾
AL 2-38	#2	–	–	–	⅜	TQ, 45, 348, 163, ½, 6A	59/64	2⅝	1 1/32	¾
AL 1-38	#1	–	–	–	⅜	TQ, 45, 348, 163, ½, 6A	59/64	2⅝	1 1/32	¾
AL 1/0-38	1/0	–	–	–	⅜	TU, 52, BG, 243, ⅝	1⅜	3⅛	1 5/16	⅞
AL 1/0-48	1/0	–	–	–	½	TU, 52, BG, 243, ⅝	1⅜	3⅛	1 5/16	⅞
AL 2/0-38	2/0	–	–	–	⅜	TW-TY, 58, 297, ⅝ -1	1 5/16	3 3/16	1 7/32	15/16
AL 2/0-48	2/0	–	–	–	½	TW-TY, 58, 297, ⅝ -1	1 5/16	3 3/16	1 7/32	15/16
AL 3/0-38	3/0	–	–	–	⅜	737, 467	1 9/16	3 7/16	1 5/16	1 1/16
AL 3/0-48	3/0	–	–	–	½	737, 467	1 9/16	3 7/16	1 5/16	1 1/16
AL 4/0-38	4/0	–	–	–	⅜	TX, 71H, 298, 840, 11A	1 7/16	3 9/16	1 11/32	1 3/16
AL 4/0-48	4/0	–	–	–	½	TX, 71H, 298, 840, 11A	1 7/16	3 9/16	1 11/32	1 3/16
AL 250-48	250, 4/0	–	–	4/0	½	TX, 76, 249, 840, 11A	1 9/16	3⅝	1 5/16	1 15/64
AL 300-48	300, 266.8	–	350	266.8 (18/1)	½	TH, 87H, 251, 470, 1, 12A	2 3/16	4	1 5/16	1⅜
AL 350-48	350, 336.4	–	400	266.8 (26/7), 336.4 (18/1)	½	96, 299, 655, 1⅛-1, 13A	2 3/16	4¼	1 5/16	1½
AL 400-48	400, 397.5	–	–	336.4 (26/7), 397.5 (18/1)	½	96, 299, 655, 1⅛-1, 13A	2½	4⅞	1¼	1⅝
AL 400-58	400, 397.5	–	–	336.4 (26/7), 397.5 (18/1)	⅝	96, 299, 655, 1⅛-1, 13A	2½	4⅞	1¼	1⅝
AL 500-48	500, 477	–	600	379.5 (26/7), 477 (18/1)	½	106A, 300, 317, 1 5/16, 14A	3	5 7/16	1½	1¾
AL 500-58	500, 477	–	600	379.5 (26/7), 477 (18/1)	⅝	106A, 300, 317, 1 5/16, 14A	3	5 7/16	1½	1¾
AL 600-48	600, 550	–	–	477 (26/7), 556.5 (18/1)	½	1 5/16, 115H, 786, 936, 473	3	5 21/32	1 9/16	1 15/16
AL 600-58	600, 550	–	–	477 (26/7), 556.5 (18/1)	⅝	1 5/16, 115H, 786, 936, 473	3	5 21/32	1 9/16	1 15/16
AL 750-48	750, 700	–	–	636 (26/7)	½	140H, 301, 342, 1½	3⅜	6⅜	1⅞	1¾
AL 750-58	750, 700	–	–	636 (26/7)	⅝	140H, 301, 342, 1½	3⅜	6⅜	1⅞	1¾
AL 800-48	800	–	–	–	½	1½, 474, 140H	3 9/16	6⅝	2 1/32	1¾
AL 800-58	800	–	–	–	⅝	1½, 474, 140H	3 9/16	6⅝	2 1/32	1 3/16
AL 1000-48	1,000, 954	–	–	795 (26/7), 954 (45/7)	½	161, 292, 302, 319, 1¾	4⅝	7 15/16	1⅞	2 7/16
AL 1000-58	1,000, 954	–	–	795 (26/7), 954 (45/7)	⅝	161, 292, 302, 319, 1¾	4⅝	7 15/16	1⅞	2 7/16

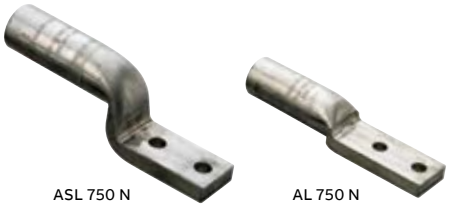
Diagrams



For tin-plated, add "-TN" suffix to the catalogue number. All tin-plated lugs are UL listed through 1,000 kcmil.
For straight lugs with tapered ends used in high-voltage applications, please consult your ABB representative.

Aluminum lugs

Two-hole NEMA die lugs



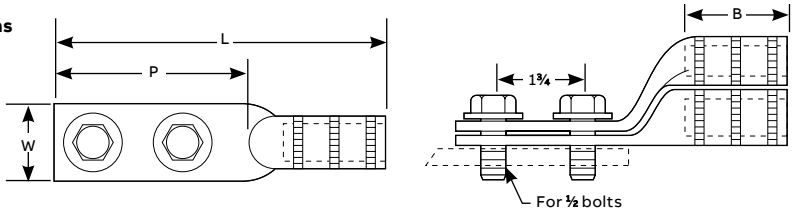
General-purpose lugs for aluminum and copper terminations

- Use with aluminum and copper conductors
- Provides high strength and high conductivity
- Prevents oxidation and keeps out moisture
- Easy identification
- Meets or exceeds ANSI C119.4 specifications

Two-hole NEMA die lugs

Straight lug Cat. no.	Stacking lug Cat. no.	Conductor range (AWG or kcmil)					Installing dies	Dimensions (in.)			
		Concentric	Compr.	Compact	ACSR	Solid		B	L	P	W
SA 6 N	ASL 6 N	#6	#6	#6, #4	#6	4	TU, 52, BG, 243, 5/8, CSA 22	1 15/32	5 1/4	3 3/16	7/8
SA 4 N	ASL 4 N	#4	#4	–	#4	2	TU, 52, BG, 243, 5/8, CSA 22	1 15/32	5 1/4	3 3/16	7/8
SA 2 N	ASL 2 N	#2-#1	#1	#1	#2	1/0	TU, 52, BG, 243, 5/8, CSA 22	1 1/2	5 3/16	3 1/4	1
AL 1/0 N	ASL 1/0 N	1/0	–	2/0	1/0	2/0	TU, 52, BG, 243, 5/8	1 1/2	5 1/4	3 3/16	7/8
AL 2/0 N	ASL 2/0 N	2/0	–	–	–	–	TW-TY, 58, 297, 5/8-1	1 1/2	5 1/4	3 3/16	15/16
AL 3/0 N	ASL 3/0 N	3/0	–	–	–	–	TV, 66, 167, 467, 10A	1 7/16	5 1/2	3 1/4	1 1/16
AL 4/0 N	ASL 4/0 N	4/0	–	–	–	–	TX, 71H, 298, 840, 11A	1 15/16	6	3 11/32	1 15/64
AL 250 N	ASL 250 N	250, 4/0	–	250-300	4/0 (6/1)	–	TX, 76, 249, 840, 11A	1 15/16	6	3 11/32	1 15/64
AL 300 N	ASL 300 N	300, 266.8	–	350	266.8 (18/1)	–	TH, 87H, 251, 470, 1, 12A	2 3/16	6 9/16	3 9/16	1 11/32
AL 350 N	ASL 350 N	350, 336.4	–	–	266.8 (26/7), 336.4 (18/1)	–	96, 299, 655, 1 1/8-1, 705, 13A	2 3/16	6 9/16	3 11/16	1 3/4
AL 336 NSC	–	397.5-400	–		336.4 (26/7), 397.5 (18/1)	–	1 1/4, 99H, 317, 20AH	4 3/16	9	3 11/16	1 21/32
AL 400 N	ASL 400 N	400, 397.5	–		336.4 (26/7), 397.5 (18/1)	–	96, 472, 655, 1 1/8-1, 1 1/8-2, 705, 316, 13A	2 7/16	7 5/16	3 9/16	1 3/4
AL 500 N	ASL 500 N	500, 477	–	500-600	397.5 (26/7), 477 (18/1)	–	106A, 300, 317, 1 5/16, 14A, 15A	2 15/16	8 1/4	3 9/16	1 3/4
AL 500 N 608	–		–	600	397.5 (26/7), 477 (18/1)	–	608	3 1/3	8-1/4	3 9/16	1 3/4
AL 600 N	ASL 600 N	600, 550	–	–	477 (26/7), 556.5 (18/1)	–	1 5/16, 115H, 786, 936, 473	2 15/16	7 3/4	3 5/8	1 3/4*
AL 700 N 608	–	700, 600	–	700-795	–	–	125H, 608	3 1/6	7 3/8	3 1/2	1 3/4
AL 750 N	ASL 750 N	750, 700	–	–	636 (26/7)	–	140H, 301, 342, 1 1/2	3 5/16	8 1/4	3 3/4	1 3/4*
AL 750 N 608	ASL 750 N 608		–		636 (26/7)	–	125H, 608	3 3/8	8 1/4	3 5/8	1 3/4
AL 800 N	ASL 800 N	800, 795	–		663 (30/19), 715.5 (54/7)	–	140H, 474, 342, 724, 1 1/2	3 11/32	8 5/16	3 5/8	1 3/4*
AL 800 N 608	–	800, 700	–		636 (30/19), 715.5 (54/7)	–	608	3 1/3	8 1/4	3 5/8	1 3/4
AL 1000 N	ASL 1000 N	1,000, 954	–		795 (26/7, 30/19), 954 (45/7)	–	161, 292, 302, 319, 1 3/4	4 11/16	8 9/16	3 5/8	2 7/16
AL 1000 SSN	ASL 1000 SSN	1,000	–		–	–	161, 292, 302, 319, 1 3/4	4 11/16	9 7/8	1 7/8	2 7/16
AL 1000 NMSNP	–		–		–	–	161, 292, 302, 319, 1 3/4	4 11/16	9 1/2	3 5/8	1 3/4
AL 954 NMSNP	–	–	–		954 (54/7)	–	161, 292, 302, 319, 1 3/4	4 11/16	9 3/8	3 5/8	1 3/4
AL 1250 N	ASL 1250 N	1,200-1,300	–		1,113 (45/7), 1,192.5 (45/7)	–	161, 727, 352	4 11/16	9 11/16	3 5/8	2 21/32
AL 1750 N	ASL 1750 N	1,750	–		–	–	214, 735, 225	5 1/2	10 7/8	3 7/8	3 13/32
AL 2000 N	ASL 2000 N	2,000	–		–	–	479	6 1/16	11 15/16	3 7/8	3 13/32

Diagrams



For tin-plated, add "-TN" suffix to the catalogue number. All tin-plated lugs are UL listed through 2,000 kcmil.
For straight lugs with tapered ends used in high-voltage applications, please consult your ABB representative.
Trimmed to 1 3/4" maximum to fit side-by-side on NEMA spades.

Aluminum lugs

Tin-plated two-hole NEMA lugs

ASL 750 N AL 750 N

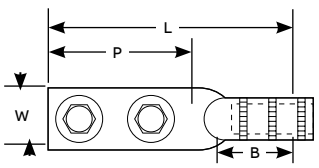
General-purpose lugs for aluminum and copper terminations

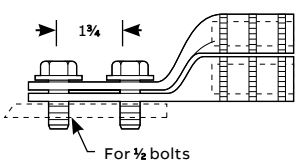
- Use with aluminum and copper conductors
- Provides high strength and high conductivity
- Prevents oxidation and keeps out moisture
- Easy identification
- Meet or exceed ANSI C119.4 specifications

Tin-plated tapered tees

Straight lug Cat. no.	Stacking lug Cat. no.	Conductor range (AWG or kcmil) Concentric	Compr.	Compact	ACSR	Solid	Installing dies	Dimensions (in.) B	L	P	W
SA 6 NTN	ASL 6 NTN	#6	#6	#6, #4	#6	#4	TU, 52, BG, 243, 5/8, CSA 22	1 15/32	5 1/4	3 3/16	7/8
SA 4 NTN	ASL 4 NTN	#4	#4	–	#4	#2	TU, 52, BG, 243, 5/8, CSA 22	1 15/32	5 1/4	3 3/16	7/8
SA 2 NTN	ASL 2 NTN	#2-#1	#1	#1	#2	1/0	TU, 52, BG, 243, 5/8, CSA 22	1 1/2	5 3/16	3 1/4	1
AL 1/0 NTN*	ASL 1/0 NTN*	1/0	–	2/0	1/0	2/0	TU, 52, BG, 243, 5/8	1 1/2	5 1/4	3 3/16	7/8
AL 2/0 NTN*	ASL 2/0 NTN*	2/0	–	–	–	–	TW-TY, 58, 297, 5/8-1	1 1/2	5 1/4	3-3/16	15/16
AL 3/0 NTN*	ASL 3/0 NTN*	3/0	–	–	–	–	TV, 66, 167, 467, 10A	1 7/16	5 1/2	3 1/4	1 1/16
AL 4/0 NTN*	ASL 4/0 NTN*	4/0	–	–	–	–	TX, 71H, 298, 840, 11A	1 15/16	6	3 11/32	1 15/64
AL 250 NTN*	ASL 250 NTN*	250, 4/0	–	250-300	4/0 (6/1)	–	TX, 76, 249, 840, 11A	1 15/16	6	3 11/32	1 15/64
AL 300 NTN*	ASL 300 NTN*	300, 266.8	–	350	266.8 (18/1)	–	TH, 87H, 251, 470, 1, 12A	2 3/16	6 9/16	3 9/16	1 11/32
AL 350 NTN*	ASL 350 NTN*	350, 336.4	–	–	266.8 (26/7), 336.4 (18/1)	–	96, 299, 655, 1 1/8-1, 705, 13A	2 3/16	6 9/16	3 11/16	1 3/4
AL 336 NSCTN	–	397.5-400	–	–	336.4 (26/7), 397.5 (18/1)	–	1 1/4, 99H, 317, 20AH	4 3/16	9	3 11/16	1 21/32
AL 400 NTN*	ASL 400 NTN*	400, 397.5	–	–	336.4 (26/7), 397.5 (18/1)	–	96, 472, 655, 1 1/8-1, 1 1/8-2, 705, 316, 13A	2 7/16	7 5/16	3 9/16	1 3/4
AL 500 NTN*	ASL 500 NTN*	500, 477	–	500-600	397.5 (26/7), 477 (18/1)	–	106A, 300, 317, 1 5/16, 14A, 15A	2 15/16	8 1/4	3 9/16	1 3/4
AL 500 N 608 TN	–	500, 477	–	600	397.5 (26/7), 477 (18/1)	–	608	3 1/3	8 1/4	3 9/16	1 3/4
AL 600 NTN*	ASL 600 NTN*	600, 550	–	–	477 (26/7), 556.5 (18/1)	–	1 5/16, 115H, 786, 936, 473	2 15/16	7 3/4	3 5/8	1 3/4*
AL 700 N 608TN	–	700, 600	–	700-795	–	–	125H, 608	3 1/6	7 3/8	3 1/2	1 3/4
AL 750 NTN*	ASL 750 NTN*	750, 700	–	–	636 (26/7)	–	140H, 301, 342, 1 1/2	3 5/16	8 1/4	3 3/4	1 3/4*
AL 750 N 608*	ASL 750 N 608*	750, 700	–	–	636 (26/7)	–	125H, 608	3 3/8	8 1/4	3 5/8	1 3/4
AL 800 NTN*	ASL 800 NTN*	800, 795	–	–	663 (30/19), 715.5 (54/7)	–	140H, 474, 342, 724, 1 1/2	3 11/32	8 5/16	3 5/8	1 3/4*
AL 800 N 608 TN	–	800, 700	–	–	636 (30/19), 715.5 (54/7)	–	608	3 1/3	8 1/4	3 5/8	1 3/4
AL 954 NMS		–	–	–	954 (54/7)	–	161, 292, 302, 319, 1 3/4	4 11/16	9 3/8	1 7/8	1 3/4
AL 1000 NTN*	ASL 1000 NTN*	1,000, 954	–	–	795 (26/7, 30/19), 954 (45/7)	–	161, 292, 302, 319, 1 3/4	4 9/16	8 9/16	3 5/8	2-7/16
AL 1000 SSNTN	ASL 1000 SSNTN	1,000	–	–	–	–	161, 292, 302, 319, 1 3/4	4 9/16	9 7/8	3 5/8	2 7/16
AL 1000 NMS	–	1,000	–	–	–	–	161, 292, 302, 319, 1 3/4	4 11/16	9 1/2	3 5/8	1 3/4
AL 1250 NTN	ASL 1250 NTN	1,200-1,300	–	–	1,113 (45/7), 1,192.5 (45/7)	–	161, 727, 352	4 11/16	9 11/16	3 5/8	2 21/32
AL 1750 NTN	ASL 1750 NTN	1,750	–	–	–	–	214, 735, 225	5 1/2	10 7/8	3 7/8	3 13/32
AL 2000 NTN	ASL 2000 NTN	2,000	–	–	–	–	479	6 1/16	11 15/16	3 7/8	3 13/32

Diagrams





* UL listed.

For two-hole lugs that are not tin-plated, see page 33. For straight lugs with tapered ends used in high-voltage applications, please consult your ABB representative.

Aluminum lugs

Four-hole NEMA lugs

AL 1000-4N

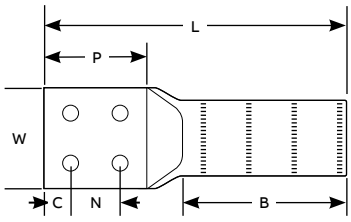
General-purpose lugs for aluminum and copper terminations

- Use with aluminum and copper conductors
- Provides high strength and high conductivity
- Prevents oxidation and keeps out moisture
- Easy identification

Four-hole NEMA lugs

	Conductor range (AWG or kcmil)			Dimensions (in.)					
Cat. no.	Concentric	ACSR	Installing dies	B	N	C	W	P	L
AL 1000-4N	1,000	–	161, 302, 292, 319, 1¾	4 9/16	1¾	⅝	3	4	10
AL 14136 X	1,033.5-1,300	900-1,113	161, 727, 352	7 11/16	1¾	⅝	3	4¼	13¾
AL 1033-4N	–	1,033.5 (54/7)	34 AH	6 3/16	1¾	⅝	3⅜	3 11/16	12¾
AL 1250-4N	1,250	–	161, 727, 352	4⅝	1¾	⅝	3	3 9/16	10
AL 1272-4N	1,272	–	161, 727, 352, 579	6 7/16	1¾	⅝	3	3⅝	11¼
AL 1590-4N	1,590	1,272 (45/7)	728, 38AH, 189	8 7/16	1¾	⅝	3	3⅝	13½
AL 1750-4N	1,750	–	214, 735, 40AH, 225	6 11/16	1¾	⅞	3½	3¾	12⅛
AL 2000-4N	1,700-2,000	1,510.5-1,590	214, 735, 40AH, 225	6 11/16	1¾	⅞	3½	3¾	12⅛
AL 2300-4N	2,250-2,300	2,167 (72/7)	44AH	11¾	1¾	1⅛	4	4½	18½
AL 2500-4N	2,500	2,156-2,167	214	9⅛	1¾	1⅛	3½	4	15⅜

Diagram



For tin-plated option, add “-TN” suffix to the catalogue number.

Aluminum lugs

One-hole NEMA lugs – Common die series

SA 3/0-48

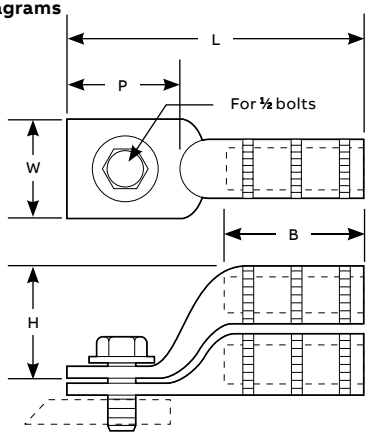
Designed for general applications and for installation on Homac 125 Series insulated buses

- Lessens your die inventory
- Double terminal capacity of transformer spades and buses to save money
- Use with aluminum and copper conductors
- Provides high strength and high conductivity
- Easy identification
- Meets or exceeds ANSI C119.4 specifications

One-hole NEMA lugs – Common die series

Straight lug Cat. no.	Stacking lug Cat. no.	Conductor – Al or Cu					Installing dies	Dimensions (in.)				
		Concentric	Compressed	Compact	Solid	ACSR		B	H	L	P	W
SA 12-48	–	#12	–	–	#12	–	TU, 52, BG, 243, 5/8, CSA 22	23/32	–	2 9/16	1 1/4	7/8
SA 10-48	–	#12	–	–		–		23/32	–	2 9/16	1 1/4	7/8
SA 8-48	–	#8	–	–	#6	–		1 5/16	–	3 1/8	1 5/16	7/8
SA 6-48	–	#6	#6	#4	#4	#6		1 5/16	–	3 1/8	1 5/16	7/8
SA 4-48	–	#4	#4		#2	#4		1 5/16	–	3 1/8	1 5/16	7/8
SA 3-48	–	#2	#2	#1, #2	#1	–		1 5/16	–	3 1/8	1 5/16	7/8
SA 2-48	SASL 2-48	#1, #2	#1	#1	1/0	#2		1 5/16	1 1/2	3 1/8	1 5/16	7/8
SA 386-48	–	#1	1/0	1/0	–	–		1 5/16	–	3 1/8	1 5/16	7/8
SA 1/0-48	SASL 1/0-48	1/0	2/0	2/0		1/0		1 5/16	1 1/2	3 1/8	1 5/16	7/8
SA 2/0-48	SASL 2/0-48	2/0	3/0	3/0	3/0	2/0 (6/1)	TX, 76, 249, 840, 845, 11A, CSA 24	1 25/64	1 3/4	3 21/64	1 11/32	1 5/32
SA 3/0-48	SASL 3/0-48	3/0	4/0	4/0	–	3/0		1 25/64	1 3/4	3 21/64	1 11/32	1 5/32
SA 4/0-48	SASL 4/0-48	4/0, 250	4/0, 250	250, 300	–	4/0		1 25/64	1 3/16	3 21/64	1 11/32	1 5/32
SA 300-48	–	300	300	350	–	266.8 (18/1)	96, 299, 655, 321, 316, 13A, 1 (1/8-1), 472, CSA 28	1 19/32	–	3 5/8	1 11/32	1 1/4
SA 350-48	–	336.4-350	350	400	–	266.8 (26/7), 336.4 (18/1)		1 19/32	–	3 5/8	1 11/32	1 1/4
SA 400-48	–	336.4-400	400	500	–	336.4 (18/1), 397.5 (18/1)		1 19/32	–	3 5/8	1 11/32	1 1/4

Diagrams



For tin-plated option, add "-TN" suffix to the catalogue number.
To order a stud size not specified with a terminal lug on this page, change the last two digits from "48" (designating a ½" stud) to "38" (for a 3/8" stud).

Aluminum lugs

Two-hole NEMA – Common die series

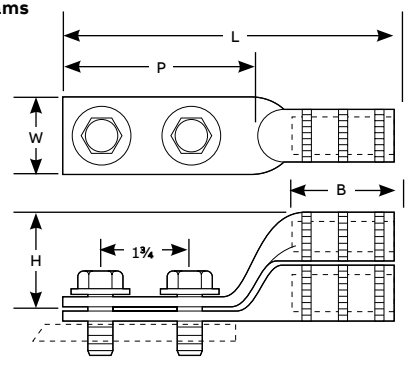
Designed for general applications and for installation on Homac 125-N Series insulated buses

- Lessens your die inventory
- Double terminal capacity of transformer spades and buses to save money
- Use with aluminum and copper conductors
- Provides high strength and high conductivity
- Prevents oxidation and keeps out moisture
- Easy identification
- Meets or exceeds ANSI C119.4 specifications

Two-hole NEMA – Common die series

Straight lug Cat. no.	Stacking lug Cat. no.	Conductor – Al or Cu					Installing dies	Dimensions (in.)				
		Concentric	Compressed	Compact	Solid	ACSR		B	H	L	P	W
SA 8 N	–	#8	–	–	#6	–	TU, 52, BG, 243, 5/8, CSA 22	1 15/16	–	5 1/8	3 3/16	7/8
SA 6 N	SASL 6 N	#6	#6	#4	#4	#6		1 15/16	1 1/2	5 1/8	3 3/16	7/8
SA 4 N	–	#4	#4	#4	#2	#4		1 15/16	–	5 1/8	3 3/16	7/8
SA 3 N		#2	#2	#1, #2	#1	–		1 15/16	–	5 1/8	3 3/16	7/8
SA 2 N		#1, #2	#1	#1	1/0	#2		1 1/2	–	5 3/16	3 1/8	1
SA 386N		#1, 1/0	#1, 1/0	1/0	–	#1		1 27/32	–	5 1/2	3	7/8
AL 1/0 N	SASL 1/0 N	1/0	1/0	2/0	2/0	1/0		1 1/2	1 1/2	5 1/4	3 3/16	7/8
SA 2/0 N	SASL 2/0 N	2/0	2/0	3/0	3/0	2/0 (6/1)	TX, 76, 249, 840, 845, 11A, CSA 24	1 15/16	1 3/4	6	3 3/8	1 1/4
SA 3/0 N	SASL 3/0 N	3/0	4/0	4/0	–	3/0		1 15/16	1 3/4	6	3 5/16	1 5/32
SA 4/0 N	SASL 4/0 N	4/0, 250	4/0, 250	250, 300	–	4/0		1 15/16	1 3/16	6	3 5/16	1 7/32
SA 300 N	–	300	300	350	–	266.8 (18/1)	96, 299, 655, 705, 321, 316, 13A, 1 (1/8-1), 472, CSA 28	2 1/16	–	6 1/4	3	1 1/4
SA 350 N		336.4-350	350	400	–	266.8 (26/7), 336.4 (18/1)		2 3/16	–	6 1/4	3	1 1/4
SA 400 N		336.4-400	400	500	–	336.4 (18/1), 397.5 (18/1)		2 7/16	–	6 3/8	3	1 1/4

Diagrams



For ½ bolts

For tin-plated option, add "-TN" suffix to the catalogue number.

Aluminum lugs

Meter socket lugs – 840 Common die series

SAKM 250-48

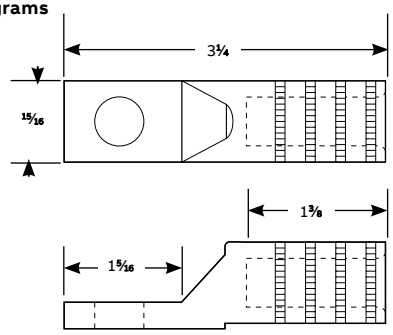
Just one die installs the entire conductor range for meter pan and general applications

- Lessens your die inventory
- Provides high strength and high conductivity
- Use with aluminum and copper conductors
- Prevents oxidation
- Easy identification
- Meets or exceeds ANSI C119.4 specifications

Meter socket lugs – 840 Common die series

½ bolt Cat. no.	⅜ bolt Cat. no.	Conductors – Al or Cu Concentric	Compressed	Compact	Solid	Installing dies
SAKM 6-48	SAKM 6-38	#6	#6	#6	–	840, 845, TX, 76, 249, 11A
SAKM 4-48	SAKM 4-38	#4	#4	#4	–	840, 845, TX, 76, 249, 11A
SAKM 2-48	SAKM 2-38	#2	#2	#2, #1	#1	840, 845, TX, 76, 249, 11A
SAKM1-48	SAKM 1-38	#1	#1	1/0	1/0	840, 845, TX, 76, 249, 11A
SAKM 1/0-48	SAKM 1/0-38	1/0	1/0	2/0	2/0	840, 845, TX, 76, 249, 11A
SAKM 2/0-48	SAKM 2/0-38	2/0	2/0	3/0	3/0	840, 845, TX, 76, 249, 11A
SAKM 3/0-48	SAKM 3/0-38	3/0	3/0	4/0	–	840, 845, TX, 76, 249, 11A
SAKM 4/0-48	SAKM 4/0-38	4/0	4/0	250	–	840, 845, TX, 76, 249, 11A
SAKM 250-48*	SAKM 250-38*	250	250	300	–	840, 845, TX, 76, 249, 11A
SAKM 300-48*	SAKM 300-38*	300	300	350	–	840, 845, TX, 76, 249, 11A
SAKM 350-48*	SAKM 350-38*	350	350	–	–	840, 845, TX, 76, 249, 11A

Diagrams



* For aluminum conductors only.
For tin-plated option, add "-TN" suffix to the catalogue number.

Aluminum lugs

Tin-plated meter socket lugs – Star hole

MSL 350

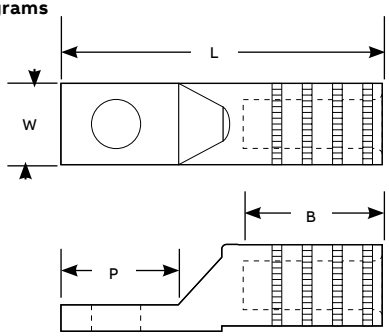
Dual-rated, corrosion-resistant lugs available with star holes

- Provides high strength and high conductivity
- Use with aluminum and copper conductors
- Resistant to corrosion
- Prevents oxidation and keeps out moisture

Tin-plated meter socket lugs – Star hole

			Dimensions (in.)			
Cat. no.	**Conductor size**	**Installing dies**	**W**	**L**	**P**	**B**
MSL 4	#4 str. cpt.	840, 845, TX, 76, 249, 11A	15/16	3¼	1 5/16	1⅜
MSL 2	#2 str. cpt.	840, 845, TX, 76, 249, 11A	15/16	3¼	1 5/16	1⅜
MSL 1/0	1/0 str. cpt.	840, 845, TX, 76, 249, 11A	15/16	3¼	1 5/16	1⅜
MSL 2/0	2/0 str. cpt.	840, 845, TX, 76, 249, 11A	15/16	3¼	1 5/16	1⅜
MSL 3/0	3/0 str. cpt.	840, 845, TX, 76, 249, 11A	15/16	3¼	1 5/16	1⅜
MSL 4/0	4/0 str. cpt.	840, 845, TX, 76, 249, 11A	15/16	3¼	1 5/16	1⅜
MSL 250	250 str. cpt.	840, 845, TX, 76, 249, 11A	15/16	3¼	1 5/16	1⅜
MSL 300	300 str. cpt.	840, 845, TX, 76, 249, 11A	15/16	3¼	1 5/16	1⅜
MSL 350	350 str. cpt.	840, 845, TX, 76, 249, 11A	15/16	3¼	1 5/16	1⅜
MSL 500	500 str.	106A, 300, 317, 1 5/16, 15A	1¾	4⅞	1¾	3 3/16

Diagrams



Aluminum lugs

Two-hole NEMA lugs – Common die series

SAB 500 N

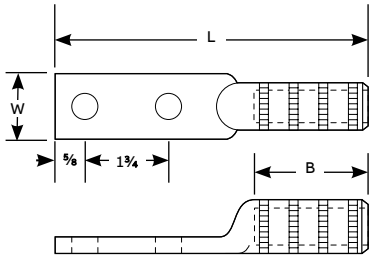
Lugs designed for general-purpose substation and switchyard equipment use

- Lessens your die inventory
- Use with aluminum and copper conductors
- Provides high strength and high conductivity
- Prevents oxidation and keeps out moisture
- Easy identification

Two-hole NEMA lugs — Common die series

	Conductor range (AWG or kcmil)					Dimensions (in.)		
Cat. no.	**Concentric**	**Compressed**	**Compact**	**ACSR**	**Installing dies**	**L**	**W**	**B**
SAK 4 N	#4	–	–	–	TX, 76, 249, 840, 11A	5¾	1¼	2
SAK 2 N	#1, #2	–	–	#2	TX, 76, 249, 840, 11A	5¾	1¼	2
SAK 1/0 N	1/0	2/0	2/0	1/0	TX, 76, 249, 840, 11A	5¾	1¼	2
SAK 300 N	–	–	350	–	TX, 76, 249, 840, 11A	6¼	1¼	2 1/16
SAK 350 N	350	–	–	–	TX, 76, 249, 840, 11A	6¼	1¼	2 1/16
SAB 3/0 N	3/0	–	–	3/0	96, 299, 655, 1 (⅛-1), 13A	6⅜	1½	2¼
SAB 4/0 N	4/0, 250	–	–	4/0	96, 299, 655, 1 (⅛-1), 13A	6⅜	1½	2¼
SAB 250 N	266.8-300	–	–	266.8 (18/1)	96, 299, 655, 1 (⅛-1), 13A	6⅜	1½	2¼
SAB 500 N	477-500	–	600	397.5 (26/7, 30/7), 477 (18/1)	96, 299, 655, 1 (⅛-1), 13A	6⅜	1¼	2¼
SAM 400 N	397.5-400	–	500	336.4 (30/7), 397.5 (18/1)	106, 300, 317, 1 5/16, 14A, 15A	8 29/64	1¾	3 13/16
SAM 556 N	500-556	–	–	477 (26/7), 556.5 (18/1)	106, 300, 317, 1 5/16, 14A, 15A	8⅜	1¾	3 27/32
SAM 600 N	600	–	–	–	106, 300, 317, 1 5/16, 14A, 15A	8⅜	1¾	3 27/32

Diagrams



Aluminum lugs

Four-hole NEMA lugs – Common die series

MSL 350

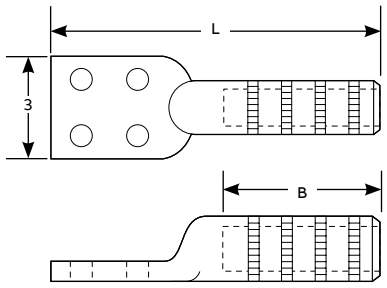
Durable four-hole lugs for general-purpose substation and switchyard equipment use

- Lessens your die inventory
- Use with aluminum and copper conductors
- Provides high strength and high conductivity
- Prevents oxidation and keeps out moisture
- Easy identification

Four-hole NEMA lugs – Common die series

	Conductor range (AWG or kcmil)				Dimensions (in.)	
Cat. no.	**Concentric**	**Compact**	**ACSR**	**Installing dies**	**L**	**B**
SAM 3/0-4N*	3/0	–	–	1⁵⁄₁₆, 300, 14A, 106, 317	8⅛	3⁵⁄₁₆
SAM 4/0-4N*	4/0	–	4/0	1⁵⁄₁₆, 300, 14A, 106, 317	8⅛	3⁵⁄₁₆
SAM 250-4N*	250	–	–	1⁵⁄₁₆, 300, 14A, 106, 317	8⅛	3⁵⁄₁₆
SAM 300-4N*	300	–	–	1⁵⁄₁₆, 300, 14A, 106, 317	7⅝	3²¹⁄₆₄
SAM 350-4N*	336.4-350	–	266.8 (26/7), 336.4 (18/1)	1⁵⁄₁₆, 300, 14A, 106, 317	7⅝	3²¹⁄₆₄
SAM 400-4N*	397.5-400	–	336.4 (30/7), 397.5 (18/1)	1⁵⁄₁₆, 300, 14A, 106, 317	7⅝	3²¹⁄₆₄
SAM 500-4N*	500	–	–	1⁵⁄₁₆, 300, 14A, 106, 317	8¼	3⁵⁄₁₆
SAM 600-4N*	556.5-600	–	–	1⁵⁄₁₆, 300, 14A, 106, 317	8¼	3⁵⁄₁₆
SAL 500-4N*	500	–	477 (18/1)	140H, 301, 342, 1½	8¼	3⅜
SAL 600-4N	600	–	477 (24/7, 30/7)	140H, 301, 342, 1½	7⅝	3⅜
SAL 650-4N	600, 636, 650	–	556.5 (24/7, 26/7)	140H, 301, 342, 1½	7⅝	3⅜
SAL 750-4N	700-750	–	636 (26/7)	140H, 301, 342, 1½	9	4⁷⁄₃₂
SAL 800-4N	700-800	954	636 (26/7)	140H, 301, 342, 1½	8¾	4³⁄₃₂
SAL 1000-4N	1,000	1,000	795 (30/19), 874 (54/7)	140H, 301, 342, 1½	8¾	4⁵⁄₃₂
SAL 1033-4N	1,033	–	900 (54/7), 954 (45/7)	140H, 301, 342, 1½	9	4⁵⁄₃₂

Diagrams



* Designates 2-piece welded design.

Aluminum lugs

Shrouded one-hole lugs – Common die series

RSG 1/0-48

RSK 2-48

Style 2

Style 1

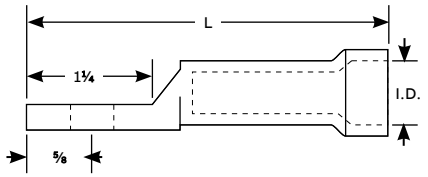
If you need rain protection, these lugs have you covered

- Prevents rainwater from entering cable
- Lessens your die inventory
- Provides high strength and high conductivity
- Use with aluminum and copper conductors
- Prevents oxidation
- Easy identification
- Meets or exceeds ANSI C119.4 specifications

Shrouded one-hole lugs – Common die series

	Conductor size (AWG or kcmil)					
Cat. no.	**Concentric**	**Compact**	**Shroud I.D.**	**Comp. die size**	**L**	**Style**
⅝ Compression die series						
RSG 6-48	#6	–	0.400	⅝, 8A, 243, TU, 52, BG	3⅜	2
RSG 4-48	#4	#4	0.450	⅝, 8A, 243, TU, 52, BG	3⅜	2
RSG 2-48	#2, #1	#1	0.635	⅝, 8A, 243, TU, 52, BG	3⅝	1
RSG 1/0-48	1/0	2/0	0.640	⅝, 8A, 243, TU, 52, BG	3⅝	1
840 Compression die series						
RSK 1/0-48	1/0	2/0	0.640	840, 11A, 249, 76, TX	3¾	2
RSK 2/0-48	2/0	3/0	0.750	840, 11A, 249, 76, TX	3¾	2
RSK 3/0-48	3/0	4/0	0.750	840, 11A, 249, 76, TX	3¾	2
RSK 4/0-48	4/0	4/0	0.750	840, 11A, 249, 76, TX	3¾	2
RSK 250-48	4/0-250	350	0.812	840, 11A, 249, 76, TX	3¾	2
RSK 350-48	350	–	0.927	840, 11A, 249, 76, TX	4⁷⁄₁₆	1
1⅛ Compression die series						
RSB 300-48	300	300	0.927	1 (⅛-1), 12A, 96, 299, 655	4½	2
RSB 350-48	350	300	0.927	1 (⅛-1), 12A, 96, 299, 655	4½	2

Diagram



For tin-plated option, add "-TN" suffix to the catalogue number.
To order a terminal lug for a ⅜" stud, change a catalogue number's "-48" suffix (designating a ½-in. stud) to a "-38" suffix.
To order with hardware as kits, add "-TMH" suffix to the catalogue number.

Aluminum lugs

Tin-plated one-hole lugs

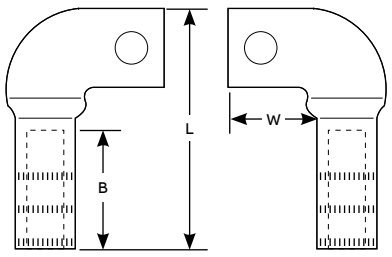
For application in meter pans and in other metal-enclosed gear to convenience wiring where clearances are minimal

- Assures high strength and high conductivity
- Provides resistance against corrosion
- Use with aluminum and copper conductors
- Prevents oxidation
- Easy identification
- Meets or exceeds ANSI C119.4 specifications

Tin-plated one-hole lugs

Left-hand lug Cat. no.	Right-hand lug Cat. no.	Conductor size (AWG or kcmil)				Dimensions (in.)		
		Concentric	Compressed	Compact	Installing dies	B	L	W
AL 1/0-48 LTN	AL 1/0-48 RTN	1/0	1/0	2/0	5/8, BG, TU	1 3/8	2 11/16	1 3/8
AL 2/0-48 LTN	AL 2/0-48 RTN	2/0	2/0	–	1 5/8, 297, TW-TY	1 3/8	2 11/16	1 3/8
AL 3/0-48 LTN	AL 3/0-48 RTN	3/0	3/0	–	737, 467	1 3/8	3 3/4	1 3/8
AL 4/0-48 LTN	AL 4/0-48 RTN	4/0	4/0	–	840, 298, TX	1 1/2	4	1 3/4
AL 250-48 LTN	AL 250-48 RTN	250	250	300	840, 324, TX	1 5/8	4 1/8	1 3/4
AL 300-48 LTN	AL 300-48 RTN	300	300	350	1, 470, TH	1 5/8	4 3/8	1 1/2
AL 350-48 LTN	AL 350-48 RTN	350	350	350	1 (1/8-1), 299, 96	1 5/8	4 3/8	1 1/2
AL 400-48 LTN	AL 400-48 RTN	400	400	400	1 1/8, 472, 96	2 1/2	5 3/4	1 1/2
AL 500-48 LTN	AL 500-48 RTN	500	500	500	1 5/16, 300, 106A	2 1/2	5 3/4	1 1/2
AL 750-48 LTN	AL 750-48 RTN	700-750	800	800	1 1/2, 301, 140H	3 1/4	6 3/8	3 1/2

Diagram



For NEMA-drilled lugs, substitute a "-NLTN" suffix for a "-48 x TN" suffix to the catalogue number.
Thus AL 350-48 RTN becomes AL 350-NLTN. NEMA drilling is 2 9/16" holes on 1 3/4" centers.

Aluminum lugs

Multi-range die-less lugs and pin terminals

AL 4/0 NTN

Save yourself a die job with these multi-range lugs

- Assures high strength and high conductivity
- Provides resistance against corrosion
- Use with aluminum and copper conductors
- Prevents oxidation
- Easy identification

Multi-range die-less lugs

Cat. no.	Conductor range (AWG or kcmil) alum. or copper	Tool	Figure	Bolt size	Dimensions (in.) B	L	P
AL 1/0-48 TN	#6 str.-1/0 str.	VC 5/VC 6	1	½	1⅜	3 3/16	1 5/16
AL 1/0 NTN	#6 str.-1/0 str.	VC 5/VC 6	2	½	1⅜	5¼	3¼
ASL 1/0 NTN	#6 str.-1/0 str.	VC 5/VC 6	3	½	1⅜	5¼	3
AL 4/0-48 TN	#2 str.-4/0 str.	VC 5/VC 6	1	½	1 7/16	3 9/16	1⅜
AL 4/0 NTN	#2 str.-4/0 str.	VC 5/VC 6	2	½	2	6	3 5/16
ASL 4/0 NTN	#2 str.-4/0 str.	VC 5/VC 6	3	½	2	6	3
AL 300-48 TN	1/0 str.-300	VC 6	1	½	2¼	4	1 5/16
AL 300 NTN	1/0 str.-300	VC 6	2	½	2¼	6 9/16	3 9/16
AASL 300 NTN	1/0 str.-300	VC 6	3	½	2¼	6 9/16	3
SAB 500-48 TN	4/0 str.-500	VC 6	1	½	2½	4 9/16	1½
SAB 500 NTN	4/0 str.-500	VC 6	2	½	2¼	6⅜	3⅛
AASL 500 NTN	4/0 str.-500	VC 6	3	½	2½	6⅞	2⅞
AL 750 N 608 TN	4/0 str.-750	VC 8	2	½	3¾	8¼	3⅜

Diagrams

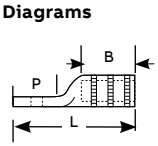


Fig. 1

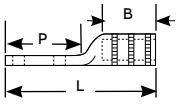


Fig. 2

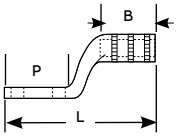


Fig. 3

To order a stud size not specified here with a terminal lug, substitute a "-58" suffix (designating a ⅝" stud) for a "-48" suffix (designating a ½" stud) to the catalogue number.

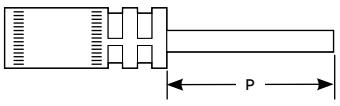
Pin terminals

The pins you need for hassle-free terminations

- The high strength and conductivity of aluminum and the flexibility of copper
- No compatibility

Cat. no.	Conductor size (AWG or kcmil)	Decimal range Min. O.D.	Max. O.D.	Tool	Cu pin	P
PTA 1/0	#10 sol.-1/0 ACSR	0.102	0.398	VC 5/6	#2	6
PTA 4/0	#4 sol.-4/0 ACSR	0.204	0.563	VC 5/6	2/0	6
PTA 350	2/0 str.-336.4 (18/1) ACSR	0.414	0.684	VC 6	4/0	6

Diagram



For tin-plated option, add "-TN" suffix to the catalogue number. For other pin lengths, please contact your ABB representative.

Aluminum lugs

Blackburn slotted-tang compression terminal lugs

Fig.1 Fig.2 Fig.3 Fig.4

Compress these lugs with standard tools and dies

- Use with a wide range of aluminum and copper conductors
- Prevents oxidation and keeps out moisture
- Boss fits the indent on the bus, preventing the lug from rotating
- The bus doesn't have to be removed
- RUS listed

Blackburn slotted-tang compression terminal lugs

		Conductor size (AWG or kcmil)				Installation dies	
Cat. no.	Color code	Concentric	Compressed compact	Sol.	Fig. no.	Mech. tool	Hydr. tool
LAC6	Blue	#6 str.	#6	#5	1	BY37, 840	B49EA, U-K840
LAC4	Orange	#4 str.	#4	#3.	1	BY37, 840	B49EA, U-K840
LAC3	Purple	#3 str.	–	#2	1	BY37, 840	B49EA, U-K840
LAC2	Red	#2 str.	#2	#1	1	BY37, 840	B49EA, U-K840
LAC1	White	#1 str.	#1	1/0	1	BY37, 840	B49EA, U-K840
LAC10	Yellow	1/0 str.	1/0	2/0	1	BY37, 840	B49EA, U-K840
LAC20	Grey	2/0 str.	2/0	3/0	2	BY37, 840U	B49EA, K840
LAC30	Black	3/0 str.	3/0	4/0	2	BY37, 840U	B49EA, K840
LAC40	Pink	4/0 str.	4/0	–	2	BY37, 840U	B49EA, K840
LAC42	Orange	#4 str.	#4	#3	2	BY37, 840U	B49EA, K840
LAC32	Purple	#3 str.	–	#2	2	BY37, 840U	B49EA, K840
LAC22	Red	#2 str.	#2	#1	2	BY37, 840U	B49EA, K840
LAC12	White	#1 str.	#1	1/0	2	BY37, 840U	B49EA, K840
LAC102	Yellow	1/0 str.	1/0	2/0	2	BY37, 840U	B49EA, K840
LAC202	Grey	2/0 str.	2/0	3/0	2	BY37, 840U	B49EA, K840
LAC302	Black	3/0 str.	3/0	4/0	2	BY37, 840U	B49EA, K840
LAC402	Pink	4/0 str.	4/0	–	2	BY37, 840U	B49EA, K840
LAC25	Green	350, 266.6	250	–	3	–	B80EA, 1.1, 655
LAC35	Brown	300, 350	350	–	3	–	B80EA, 1.1, 655
LAC50	Aqua	400, 500	500	–	3	–	B80EA, 1.1, 655
LAC125	Green	250, 266.8	250	–	4	–	B80EA, 1.1, 655
LAC135	Brown	300, 350	350	–	4	–	B80EA, 1.1, 655
LAC150	Aqua	400, 500	500	–	4	–	B80EA, 1.1, 655

Aluminum lugs

Bi-metallic lugs

CPL 2-48

CPL 600 N

Corrosion-resistant one- and two-hole lugs for ACSR and aluminum conductors

- Provides high strength
- Provides high conductivity and corrosion resistance
- Prevents oxidation and keeps out moisture

Bi-metallic lugs

	Conductor size (AWG or kcmil)		
Cat. no.	**ACSR**	**Al**	**Bolt size (in.)**
CPL series – One hole			
CPL 4-48	#4	#4	½
CPL 2-48	#2	#2	½
CPL 1/0-48	1/0	1/0	½
CPL 4/0-48	4/0	4/0	½
CPL-N series – Two hole			
CPL 4 N	#4	#4	½
CPL 2 N	#2	#2	½
CPL 1/0 N	1/0	1/0	½
CPL 2/0 N	2/0	2/0	½
CPL 3/0 N	3/0	3/0	½
CPL 4/0 N	4/0	4/0-250	½
CPL 300 N	266.8	266.8-300	½
CPL 350 N	336.4	336.4-350	½
CPL 477 N	397.5	396.5-477	½
CPL 556 N	477	500-556.5	½
CPL 600 N	556.5	600	½
CPL 800 N	605-666.6	715.5-800	½
CPL 1000 N	715.5-874.5	874.5-1,000	½
CPL 1113 N	900-1113	1,033.5-1,113	½
CPL 2000 N	1,780-1,900	2,000	½