

ACCESSORY KIT INSTALLATION INSTRUCTION

SIDE DUCT FLANGE KIT

MODELS 1FK0401 and 1FK0402

For 15 thru 25 Ton Roof Top Package Units

GENERAL

The following instruction provides all the necessary information to install the Side Duct Flange Kit.

This Kit includes the following:

- 1 ea. Installation Instruction
- 1 ea. Supply Duct Flange Panel
- 1 ea. Return Duct Flange Panel

INSTALLATION

Locate the Unit Supply and Return Air Access Panels. See Figure 1.

1. Loosen bolts that hold the three panel latches tight, located on each side of and in the center of the access panels.

2. Place latches in a vertical position.
3. Remove three screws from bottom of each panel. These hold each panel in place; retain screws for installation of duct flange panels.
4. Remove supply air access and return air access panels by lifting panels up and pulling out at the bottom. Discard panels being removed.
5. Install side duct flange panel by placing panel in at top and lifting up and pushing in at bottom.

NOTE: Screw holes are located in the bottom flange.

6. Reinstall screws removed in Step 3.
7. Place latches in a horizontal position and tighten bolts.
8. Duct work may now be attached to the panel flanges.

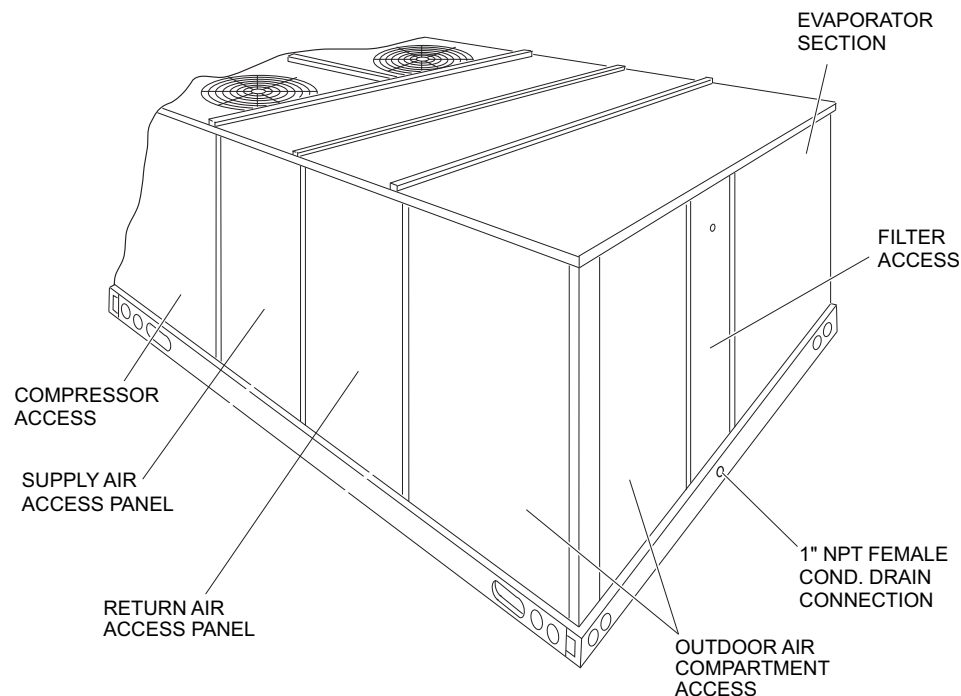
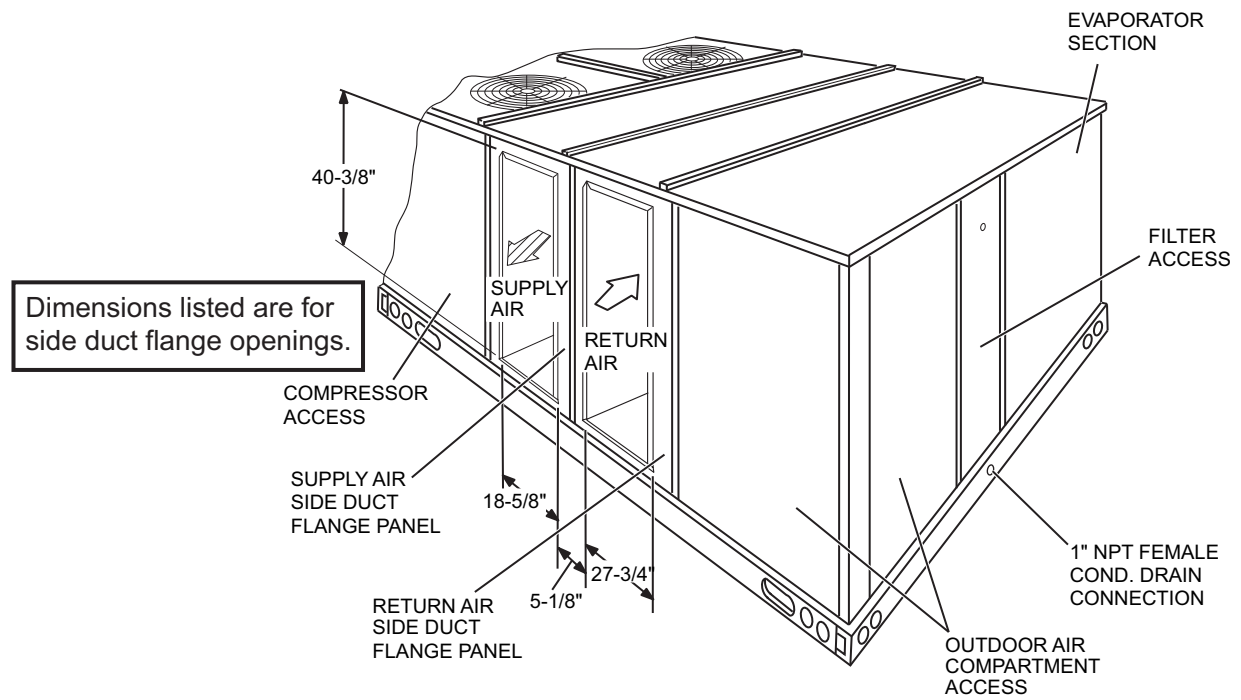


FIGURE 1: Unit Rear View

**FIGURE 2: Rear View With Side Duct Flange Panel Installed**

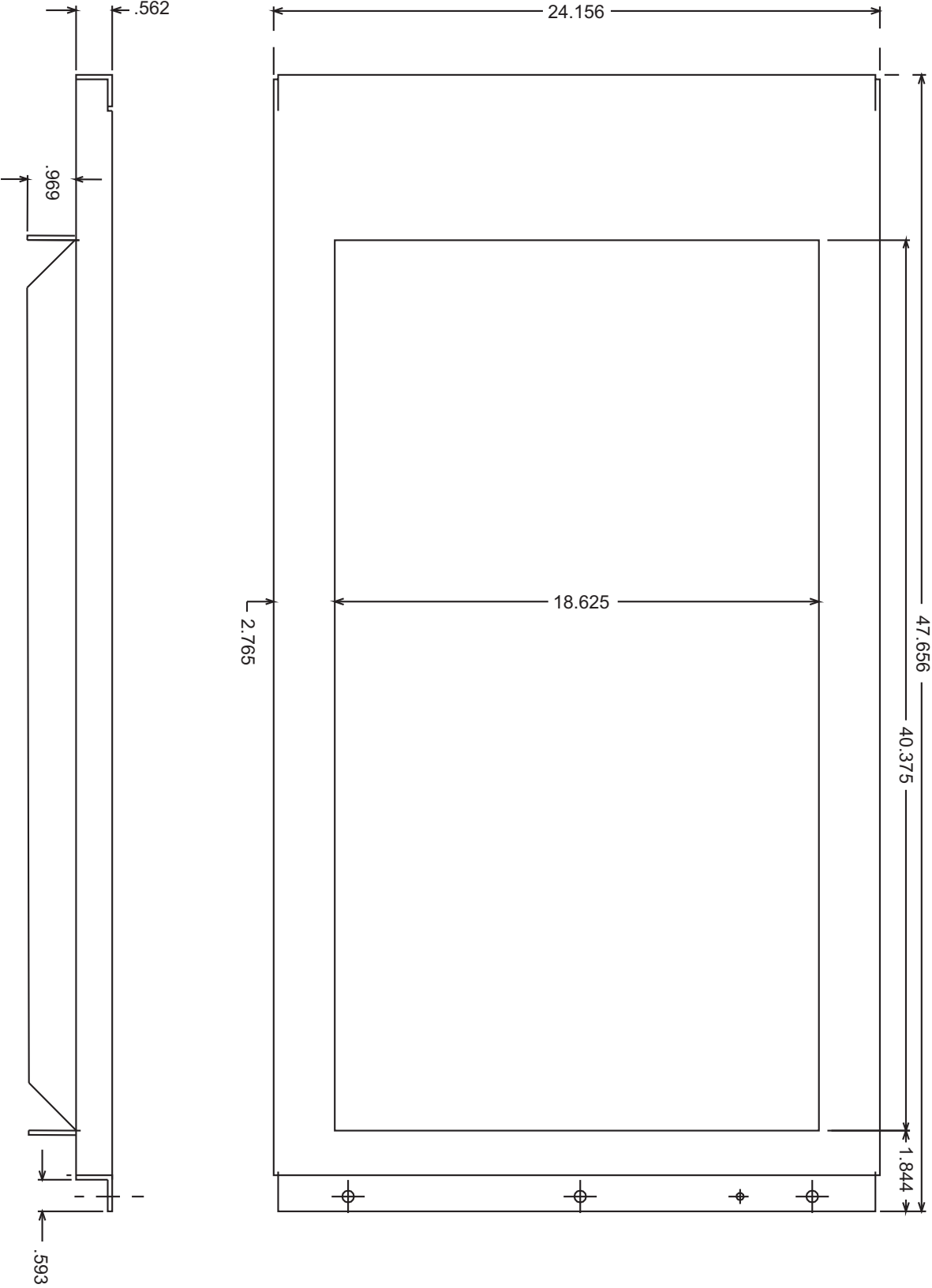


FIGURE 3: 1FK0401 Supply Duct Flange Panel

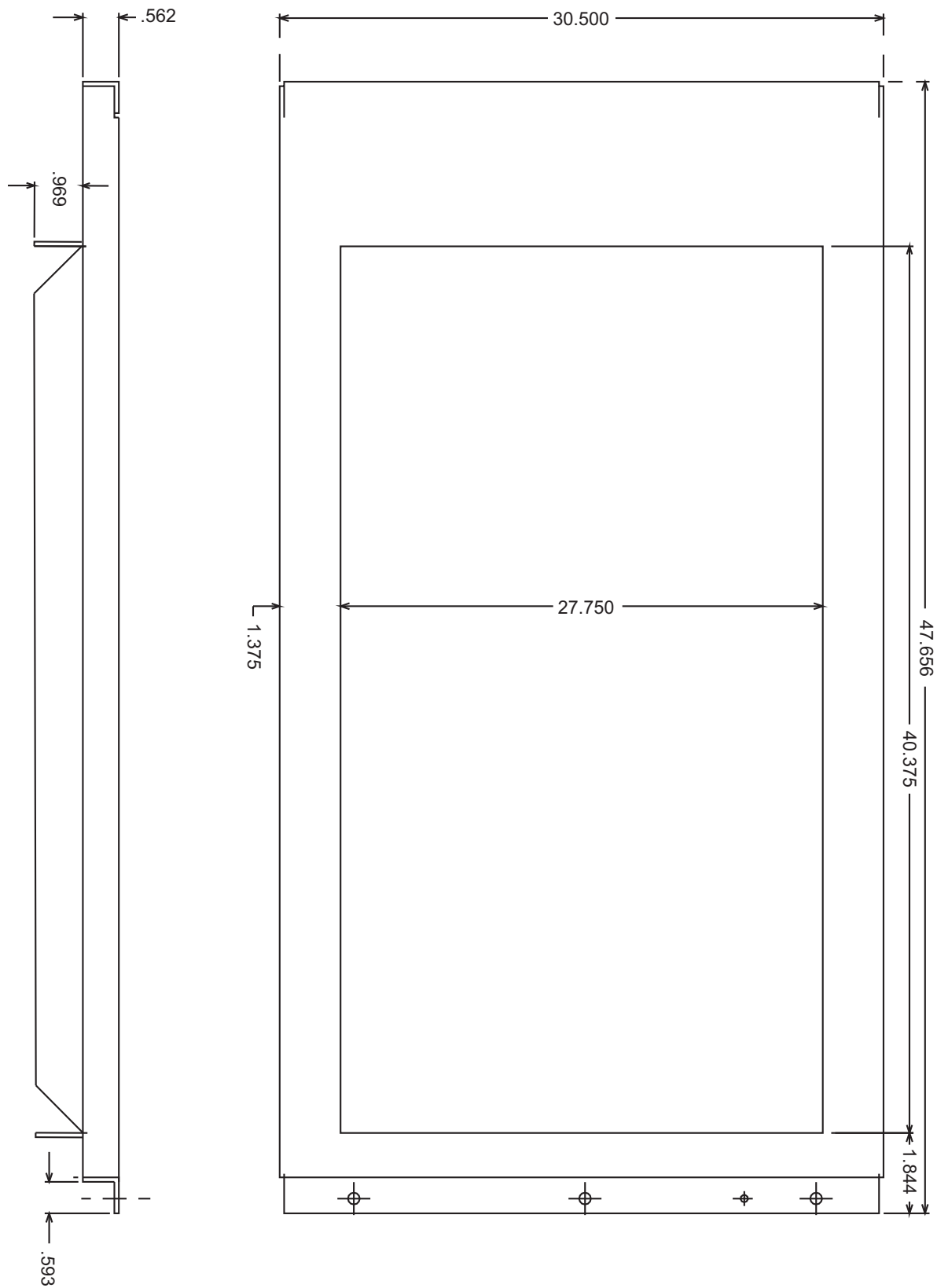


FIGURE 4: 1FK0401 Return Duct Flange Panel

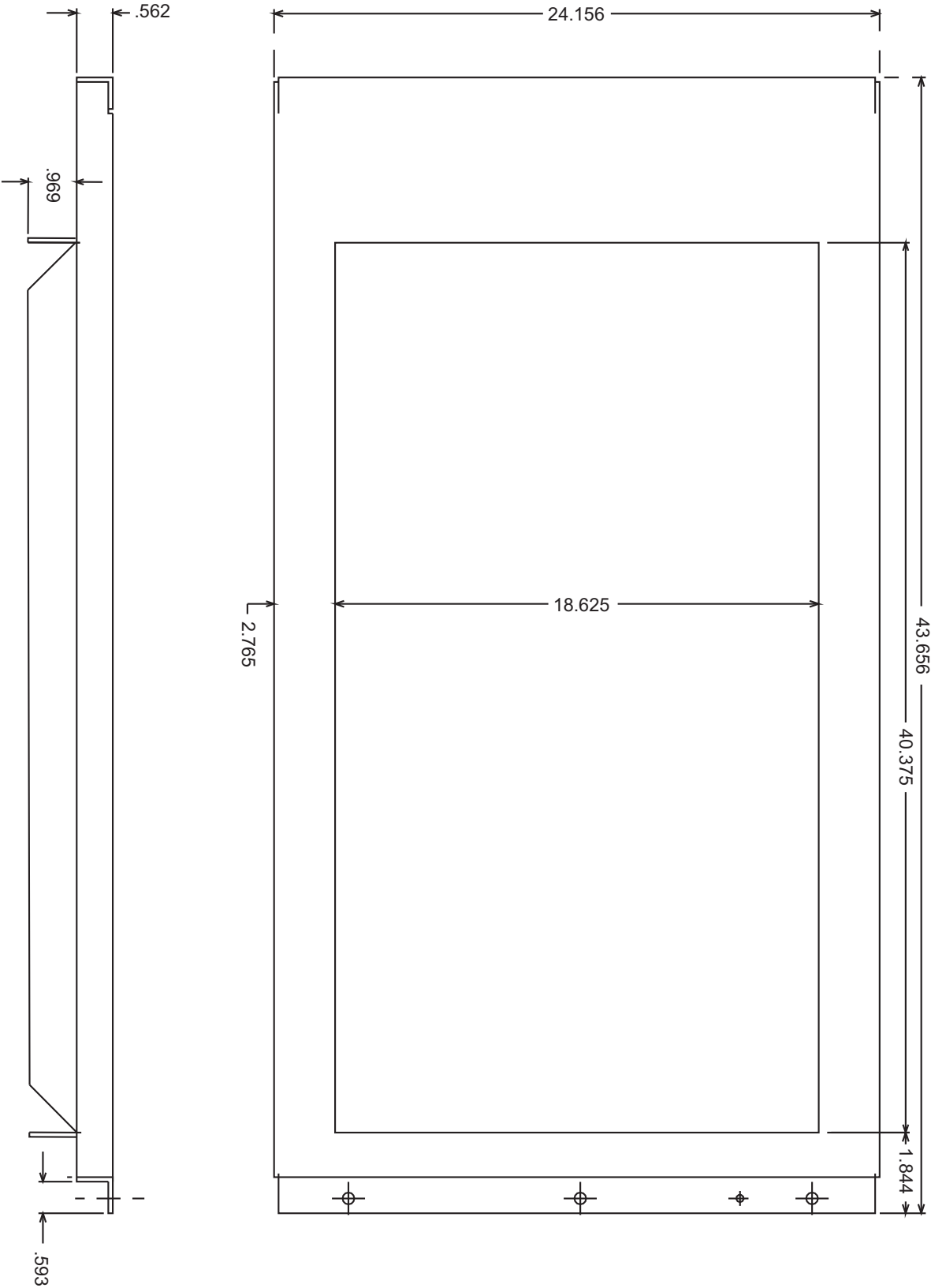


FIGURE 5: 1FK0402 Supply Duct Flange Panel

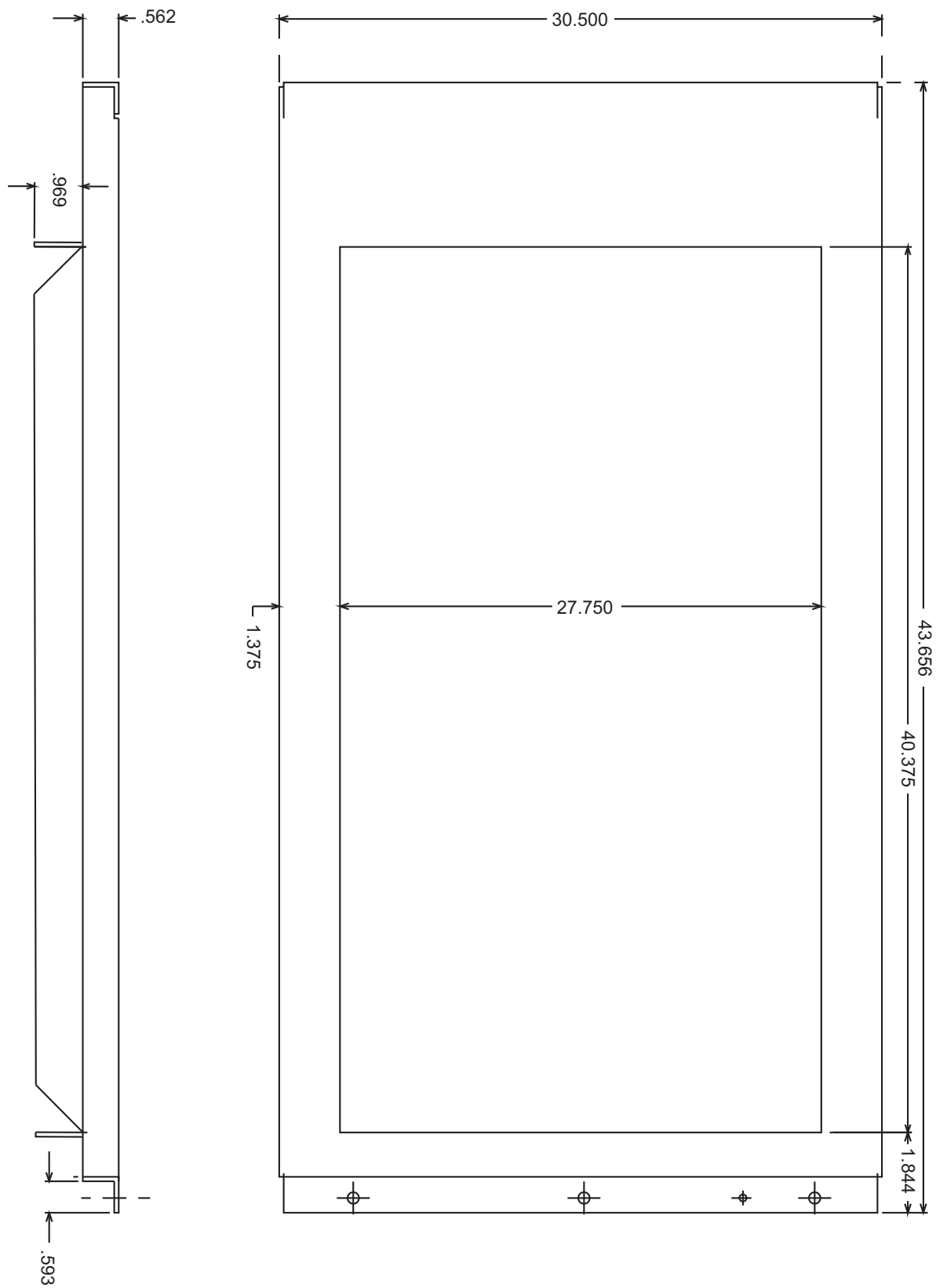


FIGURE 6: 1FK0402 Return Duct Flange Panel

