## General



Heater Elements Class SMF

## **Ordering Information**

- 1. Determine number of heater elements required from Table A.
- 2. Determine motor full load current and service factor.

NOTE: If motor amps are unknown, an approximate value may be found on page 9/124. These values should be used with caution and only when motor amps are not available.

- 3. If the motor and controller are in the same ambient temperature:
  - a. For 1.15 to 1.25 service factor motors use 100% of motor full load current for heater element selection.
  - b. For 1.0 service factor motors use 90% of motor full load current for heater element selection.
  - c. Heater elements are class 20.
- 4. If the motor and controller are in different ambient temperatures multiply motor full load current by the multiplier in Table B. Use the resultant full load current for heater element selection.
- 5. Select proper heater element from table below.
- 6. All tables are based on the operation of the motor and controller in the same ambient temperature, 40°C (104°F) or less. Always be certain the correct heater element is installed in the starter before operating the motor.

Heater Catalog Number	Motor Full-Load Current (Amps)	List Price \$	
SMFH01	0.157-0.173		
SMFH02	0.174-0.192		
SMFH03	0.193-0.212		
SMFH04	0.213-0.235		
SMFH05	0.236-0.261		
SMFH06	0.262-0.289		
SMFH07	0.290-0.321		
SMFH08	0.322-0.355		
SMFH09	0.356-0.399		
SMFH10	0.41-0.44		
SMFH11	0.45-0.49		
SMFH12	0.50-0.53		
SMFH13	0.54-0.58		
SMFH14	0.59-0.65		
SMFH15	0.66-0.71		
SMFH16	0.72-0.78		
SMFH17	0.79-0.85		
SMFH18	0.86-0.96		
SMFH19	0.97-1.04		
SMFH20	1.05–1.16		
SMFH21	1.17-1.25		
SMFH22	1.30-1.39		
SMFH23	1.38–1.54		
SMFH24	1.48-1.63		
SMFH25	1.57–1.75		
SMFH26	1.66-1.86		

## Table A Number of Heater Elements

Device	Number of Heater Elements	Notes
SMFF*1 SMFF*2 SMFF*3 SMFF*4 SMFF*5 SMFF*6	1	All single pole and two pole SMF starters require only 1 Heater Element.
SMFF*22 SMFF*44	2	Duplex Unit. One Heater Element per starter.
SMFF*11 SMFF*22	2	Two Speed Starter. One Heater Element per speed.

Heater Catalog Number	Motor Full-Load Current (Amps)	List Price \$
SMFH27	1.80-1.99	
SMFH28	1.96–2.15	
SMFH29	2.16-2.38	
SMFH30	2.39-2.75	
SMFH31	2.76-2.84	
SMFH32	2.85-3.06	
SMFH33	3.07-3.45	
SMFH34	3.46-3.70	
SMFH35	3.71-4.07	
SMFH36	4.08-4.32	
SMFH37	4.33-4.90	
SMFH38	4.91–5.35	
SMFH39	5.36-5.85	
SMFH40	5.86-6.41	
SMFH41	6.42–6.79	
SMFH42	6.80-7.57	
SMFH43	7.58–8.15	
SMFH44	8.16-8.98	
SMFH45	8.99–9.67	
SMFH46	9.68–9.95	
SMFH47	9.96–10.8	
SMFH48	10.9–12.1	
SMFH49	12.2–13.1	
SMFH50	13.2–13.9	
SMFH51	14.0-15.0	
SMFH52	15 1–16 0	

## Table B—Special Applications Heater Element Selection

	Ambient Temperature of Motor			
Continuous Duty Motor	Same as Controller Ambient	Constant 10°C (18°F) Higher Than Controller Ambient	Constant 10°C (18°F) Lower Than Controller Ambient	
Service Factor	Full Load Current Multiplier			
1.15 to 1.25	1.0	0.9	1.05	
1.0	0.9	0.8	0.95	