# General Purpose Solenoid Valves

## Two-Way Solenoid Valves — Type I

**Normally Closed Only** 

#### **Applications**

These valves are for general application on non-corrosive fluids such as air, water below 180°F, light oils below 300 SSU, and low vacuum. All seal off bubbletight.

### **General Specifications**

Type I two-way solenoid valves can be used on either low or high pressure and are available in ½" NPT through 1" NPT. The smaller valves are direct acting while the larger valves are pilot operated.



#### **Materials**

Body	Forged Brass or Brass Bar
Plunger	430 Stainless Steel
Seals, Discs & Diaphragm	isBuna N (Seat Disc in "G" models is Fluoroelastomer)
Enclosing Tube	300 Series Stainless Steel
Springs	300 Series Stainless Steel

### Type I Two-Way Normally Closed (AC) Voltages

			100	Operating Press	ure Differenti	al	o <sub>F</sub>		
Pipe Size	Orifice	Cv	Minimum	Ma	ximum (MOPD)	PSI	Maximum	Valve Model #	Coll
			PSI	Air Inert Gas	Water	Light Oil 300 SSU	Temp		Type
1/4	5/16	.98	1	150	150	150	225	GP200	G-23
3/8	1/2	3.00	1	150	150	150	225	GP300	6-23
1/2	1/2	3.60	1	150	150	150	225	GP400	G-23
3/4	3/4	7.40	1	150	150	150	225	GP600	G-23
1	1	12.20	1	150	150	150	225	GP10A	G-23

#### Flow Capacities — Water GPM

Model N	lumbers							
Type I	Type III							
Normally Closed	Normally Closed	1 psi	2 psi	5 psi	10 psi	15 psi	25 psi	50 psi
GP200	GP207	.98	1.36	2.16	3.90	3.78	4.90	6.90
GP300	GP307	3.00	4.23	6.70	9.50	11.60	15.00	21.20
GP400	GP407	3.60	5.09	8.05	11.38	13.94	18.00	25.46
GP600	GP607	7.40	10.40	16.70	23.60	29.00	37.50	53.00
GP10A	GP1007	12.20	17.30	27.30	39.00	43.70	62.00	88.00

#### Steam Capacities — Pounds Per Hour

	1													
Model	Numbers		psig ressure	) In	10 psig ilet Pressi		Model Numbers 25 psig		re	1	50 psig Inlet Pressure			
Type III	Type IV	Pressure	? Drop(psi)	Pre	ssure Dro	p(psi)	Type IV	Pre	Pressure Drop(j		Pressure Drop(psi)			
	-	2	4	2	5	7		5	10	15	10	20	30	
GP207	GP257	19.40	27.40	21.40	33.90	40.30	GP257	42.30	60.00	73.00	76.00	107.00	130.00	
GP307	GP357	56.50	79.90	63.30	100.00	118.30	GP357	126.80	179.30	219.60	228.90	323.70	396.50	
GP407	GP457	67.80	95.90	75.90	120.00	142.00	GP457	152.20	215.20	263.60	274.70	388.50	475.80	
GP607	GP657	147.00	211.00	162.00	261.00	312.00	GP657	326.00	462.00	565.00	581.00	821.00	1005.00	
GP1007	GP1057	245.00	346.00	270.00	431.00	511.00	GP1057	538.00	760.00	927.00	956.00	1348.00	1667.00	

*	48F24C2199ACF	 	<del></del>		177.00	280.00	395.00	485.00	625.00	870.00
*	32F24C2199ACF	 		 	77.00	123.00	175.00	214.00	278.00	390.00
	Type II									

<sup>\*</sup> GP20



<sup>\*\*</sup> GP30

## Two-Way SolenoMadves —Type III

### **Applications**

These valves were developed primarily for use on hot water and low pressure steam (to 10 psi), but can be used on air and other non-corrosive fluids. They can be used with fluid temperatures ranging from -20° to 240°F.

#### **General Specifications**

Type III two-way solenoid valves have a brass body with a stainless steel seat insert and a PTFE diaphragm. They are available with ¼" NPT through 1" NPT connection; normally closed only. These valves are not available with an explosion proof coil enclosure.

# Materials

Body	Forged Brass with Stainless Steel Seat
	Forged Brass
	PTFE
	300 Series Stainless Steel
Plunger	430 Series Stainless Steel
Plunger Seat Disc	Fluoroelastomer
Springs	300 Series Stainless Steel
Seal	EPT

### Valve Specifications — Type III

				Operating Press	ure Differentia	ı	o <b>r</b>				
Pipe Size	Orifice	Cv	Minimum PSI	Maxii Air Inert Gas	mum (MOPD Water	) PSI Light Oil	Maximum Temp	AC Coil Wattage	D C Coil Wattage	Valve Model #	Coil Type
1/4	5/16	.98	1	150	150	300 SSU 150	240	9.0	14.0	GP207	G-23
<sup>3</sup> /8	1/2	3.00	1	150	150	150	240	9.0	14.0	GP307	G-23
1/2	1/2	3.60	1	150	150	150	240	9.0	14.0	GP407	G-23
3/4	3/4	7.40	1	150	150	150	240	9.0	14.0	GP607	G-23
1	1	12.20	1	150	150	150	240	9.0	14.0	GP1007	G-23

## Two-Way Solendatives — Type IV

#### **Applications**

These valves are recommended for steam service up to 50 psig saturated steam.

**NOTE:** Do not apply on systems where steam is regulated to 50 psig or below from above 50 psig. Damaged to the valve will result.

### **General Specifications**

Type IV two-way solenoid valves have a brass body with a stainless steel seat insert and an ethylene propylene (EPT) diaphragm and seal. These valves are available with ¼" NPT through 1" NPT connection; normally closed only. They are not available with an explosion proof coil enclosure.



#### Materials

Body	Forged Brass with Stainless Steel Seat
Bonnett	Forged Brass
	EPT
	300 Series Stainless Steel
Plunger	430 Series Stainless Steel
Plunger Seat Disc	EPT
	300 Series Stainless Steel
Seal	EPT

### Valve Specifications — Type IV

			Operati	ng Pressure Diffe	rential	°E			
Pipe Size	Orifice	Cv	Minimum	Maximum (	(MOPD ) PSI	Maximum	AC Coll	Valve	Coll
			PSI	Steam/Water	Water	Temp	Wattage	Model #	Туре
1/4	<sup>5</sup> /16	.98	1	50/150	300	150	9.0	GP257	G-23
3/8	1/2	3.00	1	50/150	300	150	9.0	GP357	G-23
1/2	1/2	3.60	1	50/150	300	150	9.0	GP457	G-23
3/4	3/4	7.40	1	50/150	300	150	9.0	GP657	G-23
1	1	12.20	1	50/150	300	150	9.0	GP1057	G-23

# General Purpose Solenoid Valves

## 2-Way

## Series 20 $\frac{1}{8}$ " - $\frac{3}{8}$ " NPT connections, $\frac{3}{64}$ " - $\frac{9}{32}$ " orifice

- Pressures from 0-2200 psi depending on orifice size and operation
- UL Listed and CSA Certified
- · Normally open or normally closed, direct acting
- Brass or stainless steel (303ss for 1/8" and 1/4" NPT, 316ss for 3/8" NPT)
- Buna-N, Viton, Neoprene, Ethylene propylene or PTFE seals
- · AC or DC voltage
- NEMA 1, 2, 3, 3R, 3S, 4, 4X, 6, 7, and 9 enclosures are available



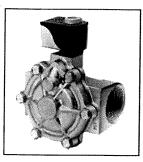
### Series 20 3/8" - 3/4" NPT connections, 5/16"- 3/4" orifice

- For low pressure applications, 0-20 psi, depending on orifice size
- UL Listed and CSA Certified
- · Normally open or normally closed, direct acting
- Brass or 316 stainless steel
- Buna-N, Viton, Neoprene or Ethylene propylene seals
- AC or DC voltage
- NEMA 1, 2, 3, 3R, 3S, 4, 4X, 6, 7, and 9 enclosures are available



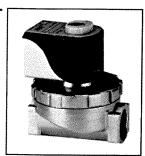
### Series 22, 23, 24 and 26 3/8"-3" NPT connections, 5/8"-3" orifice

- Pressures from 0-300 psi depending on construction
- · Internally piloted diaphragm or piston depending on size
- UL Listed and CSA Certified (through 1½")
- Normally open or normally closed construction
- Brass or 316 stainless steel (to 1½" NPT)
- Buna-N, Viton, Neoprene or Ethylene propylene seals (to 11/2")
- · AC or DC voltage
- NEMA 1, 2, 3, 3R, 3S, 4, 4X, 6, 7, and 9 enclosures are available



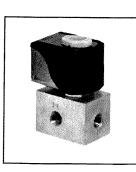
## Series H5, S5 and 25 1/4"-1" NPT connections, 11/32"-1" orifice

- Pressures from 0-300 psi depending on operation
- S5 series for steam service 125 psi saturated steam
- · Normally open or normally closed construction
- · Internally piloted floating diaphragm
- · Brass with optional integral stainless steel seat
- PTFE Buna-N, or Ethylene propylene seals
- · AC or DC voltage
- NEMA 1, 2, 3, 3R, 3S, 4, 4X, 6, 7, and 9 enclosures are available



#### Series 28 1/4"-3/4" NPT connections, 5/16"-3/4" orifice

- · High pressure applications to 1500 psi
- · Normally open or normally closed, internally piloted piston
- · Brass bodies
- · For air, inert gasses, water or light oil control
- · AC or DC voltage
- NEMA 1, 2, 3, 3R, 3S, 4, 4X, 6, 7, and 9 enclosures are available

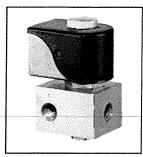


## 3-Way



## Series 30 $\frac{1}{8}$ " - $\frac{1}{4}$ " NPT connections, $\frac{3}{64}$ " - $\frac{11}{64}$ " orifice

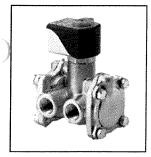
- Pressures from 0-250 psi depending on orifice size and operation
- UL Listed and CSA Certified
- · Normally open, normally closed, or universal construction
- · Direct acting
- · Brass or 303 stainless steel
- Buna-N, Viton, Neoprene, Ethylene propylene or PTFE seals
- · AC or DC voltage
- NEMA 1, 2, 3, 3R, 3S, 4, 4X, 6, 7, and 9 enclosures are available



#### Series 35 and 38

 $\frac{1}{4}$ "-  $\frac{3}{8}$ " NPT connections,  $\frac{3}{32}$ "-  $\frac{9}{32}$ " pressure orifice,  $\frac{1}{4}$ "-  $\frac{11}{32}$ " exhaust orifice

- Quick exhaust
- Pressures from 5-200 psi depending on construction
- · Normally open, normally closed, or universal construction
- · Internally pilot operated
- Brass bodies, 303 stainless steel available (series 35)
- · Buna-N or Viton seals
- · AC or DC voltage
- NEMA 1, 2, 3, 3R, 3S, 4, 4X, 6, 7, and 9 enclosures are available



## Series 34 3/8" - 3/4" NPT connections, 5/8" pressure & exhaust orifices

- Pressures from 10-250 psi depending on construction
- Normally open or normally closed construction
- · Internally pilot operated diaphragms
- · Brass bodies
- Buna-N, Viton, Neoprene or Ethylene propylene seals
- · AC or DC voltage
- NEMA 1, 2, 3, 3R, 3S, 4, 4X, 6, 7, and 9 enclosures are available





## Series 48 1/4" NPT connections, 1/16" pressure orifices, 3/32" exhaust orifices

- Pressures from 10-150 psi
- · Internally pilot operated
- UL Approved
- · Brass bodies, Buna-N seals
- · AC or DC voltage
- NEMA 1, 2, 3, 3R, 3S, 4, 4X, 6, 7, and 9 enclosures are available

# Special Purpose Solenoid Valves

## Special Purpose V alves Designed for Specific Applications

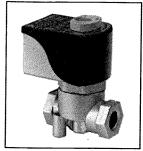
## Cryogenic Valves 1/8"-1" NPT connections, 3/64"-1" orifice

- Pressures from 0-500 psi depending on construction
- · 2-way, normally closed or normally open
- Brass or 303 stainless steel depending on construction
- For liquid CO<sub>2</sub> and other cryogenic fluids to -320°F. (-196°C)
- PTFE or urethane standard seals; Kel-F seal for bubbletight shutoff
- · AC or DC voltage
- NEMA 1, 2, 3, 3R, 3S, 4, 4X, 6, 7 and 9 enclosures are available



## Vacuum Service Valves 1/4"-1" NPT connections, 9/32"-1" orifice

- Suitable for vacuum service to 10<sup>-6</sup> torrs
- · Brass with degassed Buna-N or Viton seals
- · Normally open or normally closed construction
- · AC or DC voltage
- NEMA 1, 2, 3, 3R, 3S, 4, 4X, 6, 7 and 9 enclosures are available



## Long Life – Quiet Operating Valves 1/4"-11/2" NPT connections, 1/8"-11/4" orifice

- Pressures from 0-175 psi depending on construction
- · Brass with Buna-N, Viton, Neoprene or Ethylene propylene seals
- Design life of 5 million cycles for diaphragm valves and 20 million cycles for direct acting valves
- · Normally open or normally closed construction
- AC or DC voltage



#### **Enclosure/Coil Terminal Combinations**

Enclosures			Coil 1	Termination		
Lionyal sv	Screw(K)	Spade(S)	D.I.N.(H)	6" leads	18" leads	24" leads
Strain Relief (C)					x x	X
Explosion Proof (E)					x x	X
General Purpose (G)					x x	X
316 SS Explosion Proof (M)					x x	Y
Open Frame (0)	X	Х			x x	X
Encapsulated D.I.N. (P)			X			-
Rainproof (R)					x x	×
Splice Box (S)				X		
Conduit Hub (T)					x x	X
316 SS Submersible (U)					x x	X
Submersible Splice Box (W)	X	X		X		<del>-  </del> -
Explosion Proof W/Ground Lead (Y)					x x	X
316 SS Explosion Proof W/Ground Wire (Z)					X X	X
Gold Ring E <sup>TM</sup> (4)					Y	

# Condensed listing of NEMA Enclosures

NEMA Type	Gold Ring <sup>TM</sup> Enclosure Code
1	C, G, P, S, T, GP
2	4
3	4
3R	R, 4
38	4
4	P,* 4
4X	4
6	W
7	E, M, Y, Z
9	F. M. V. 7

\* with Suitable Connector

36" I



# PRESSURE VESSEL NUMBERING 2-WAY VALVES

For reference only. Consult catalog listings for available combinations.

1	2	Т	3	T	4	5	1		_		-					,	
	Actuation	F	unctional		Flow	Family		6 Body		7 Threading/		8	9	-	10	1	11 & 12
			Туре		Pattern			Material		Process		Pipe Size	Orifice	1	Seals/+		Mech. Options
								material		Connection		(NPT)	Code#	F	astomers		
7 1	Direct Acting	2	Two-Way	1	Normally Closed	1	A	Aluminun	n A		+,	1/8"	A	С	CR	00	
2	Direct Lift		-	2	Normally Open	2	В		E		2		B	E	EPDM	00 A2	No Option
					pressure in/out of body		ľ		-	11101011	1	"	В	-	ELDIN	AZ	Silver Shading Ring
3				3	Multi/Dual purpose	4	L	Noryl	F	Flange	3	3/8"	С	F	PCTFE	col	4-Step Variable Closing
١,	Internal Pilot Supply																4-Step variable closing
4	Pilot Operated External Pilot Supply			9	Normally Open pressure	5	R	316 SS	G	BSP-Parallel	4	1/2"	D	ĸ	PFPM	J1	Exhaust Adaptor Nut
	External Filot Supply				in the body, pressure out the sleeve												
5	Remote Pressure	-			out the steeve	6	S	430F SS		DOD #	_						
	Operated				·	0	o	430F SS	R	BSP-Taper	5	3/4"	E	L	Nylon	MO	Manual Override
6	Manual/Mech. Operated					8	т	Teflon		Bib Fittina	6	1"	F	м	14-4-1		
		-				9		.0,1011	N	NPT(Female	7	1-1/4"		N		MC M5	Manual Override w/Var. Closing
										Nat'l Pipe thread)	ľ	1-1/4	ď	"	NON	VIO	Manual Override w/Exhaust Adaptor
				-		F			Т	Barbed Fitting	8	1-1/2"	н [	R	Ruby	20	Sleeve Exhaust Metering
						G					9	2"		Т		31	Mainstream Metering
				1		H	-				1	- 1		U		12	Adjustable Bypass
		-				К	-	İ				1	- 1	٧		30	Steam Service Rated
		•		•		i	ı	1	, 1	1			М		1	/0	Anti-Water Hammer (fixed)
iote:	These tables are provided	d to	interpret pr	odı	ıct specifications. It shou	ıld not be	USE	ed to create	a			1	N D		l,	10	Cleaned for oxygen service
aive Tha 6	number without reference	to.	the catalog	list	ings or consultation with	Skinner	Val	ve personn	el.				6		1		****
iit ië Prific	amily designator is assign e codes relate to a range o	iea i	to organize	pro	ducts by physical simila	rity. 							R			1	
efere	ence Seal Material Design	n o atin	v iauluis aii Ins nane 19	u 51 21	zes. They are listed in as	scenaing i	orae	er.					s				
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												10	thru 9	1	1	1	

## PRESSURE VESSEL NUMBERING 3- AND 4-WAY VALVES

For reference only. Consult catalog listings for available combinations.

	2 Actuation		3 unctiona Type		4 Flow Pattern	5 Family		6 Body Material		7 Threading/ Process Connection		8 Pipe Size (NPT)	9 Orific Code	- 1	10 Seals/+ lastome		11 & 12 Mech. Options
1 2 3	Direct Lift	3	Three-Way Four-Way	1	3-Way Valves Normally Closed Normally Open pressure in/out of body	1 2 3	A B L	Aluminun Brass Noryl	n A E F	SAE Male NPT Flange	1 2 3	1/4"	A B C	C E F	EPDM	1	No Option  No Option  Silver Shading Ring  CA Cylinder "A" normally open to pressure inlet
4	Pilot Operated Ext. Pilot Supply			3	Multi/Dual Purpose	4	М	Zinc Die Cast	G	BSP-Parallel	4	1/2"	D	K	PFPM	C	Cylinder "B" normally open to pressure inlet
	Remote Pressure operated Manual/Mech. Operated			9	Diverting Normally Open pressure in the sleeve, pressure out the body	5 6	R S	316 SS 430F SS	R J	BSP-Taper Bib Fitting	5 6		E F	M	Nylon Metai	C	
					4-Way Valves	8	Т	Teflon	N	NPT (Female National Pipe Thread)	7	1-1/4"	G	N	NBR	Ji	1 Exhaust Adaptor Nut
				1	2-position, single operator		W	303 SS	S	Subbase Mounted	8	1-1/2"	Н	R	Ruby	M	Manual Override
				2	3-position, dual operator center closed	E			T	Barbed Fitting	9	2"	J	T	PTFE	MC	Manual Override w/Var. Closing
			-	3	3-position, dual operator center open	F							К	U	PTFE	MJ	Manual Override w/Exhaust Return Pipe
				4	3-position, dual operator center	G							L	٧	FKM	MR	Manual Override w/Main Stream Metering
					pressurized	Н							.М			M5	Manual Override w/Exhaust Adaptor
				7	2-position, dual operator bi-stable	К							N			R0	Sleeve Exhaust Metering
						L							P Q			R1 R2	Mainstream Metering Adjustable Bypass
		-											R S T		ŀ	SO WO NO	Steam Service Rated Anti-Water Hammer (fixed) Cleaned for oxygen service
													U V O thru 9				

## ENCLOSURE, COIL AND VOLTAGE NUMBERING 2-, 3- AND 4-WAY VALVES

	13 & 14 Enclosure Type		15 & 16 Coil Construction and Type		17 & 18 Terminations and Option Codes		19 & 20 Voltage		
A0 B0 F0 G0 J0 M1 M2 N0	7/8" Knockout 1/2" Conduit Yoke Water Tight Junction Box Magnelatch 1/2" Conduit Magnelatch Grommet Nut and Washer	C1 C2 C3 D1 D2 D3 H1 H2 H3 S1 S2 S3 T1 J1 J2 J3 F66 J6	Integrated Coils  1/2" NPT Conduit, 10 Watt Class F, NEMA 4X 1/2" NPT Conduit, 10 Watt Class H, NEMA 4X 1/2" NPT Conduit, 22 Watt Class H, NEMA 4X DIN, 10 Watt Class F DIN, 10 Watt Class H  DIN, 22 Watt Class H  1/2" NPT Conduit, 10 Watt Class F, NEMA 7, 9 1/2" NPT Conduit, 10 Watt Class H, NEMA 7, 9 1/2" NPT Conduit, 22 Watt Class H, NEMA 7, 9 18" leads, 10 Watt Class F 18" leads, 10 Watt Class H Screw Terminal, 10 Watt Class H Screw Terminal, 10 Watt Class H Screw Terminal, 10 Watt Class H 1/4" Tab Terminal, 22 Watt Class H 1/4" Tab Terminal, 10 Watt Class F  Conventional Coils 18" leads, 10 Watt Class F  Specialty Coils Fluxtron 4-wire, 1 Watt molded Fluxtron 2-wire, 1 Watt molded	00 11 22 GL D1 D2 D4 DB TB S1	Standard DIN, Screw, Tab Coils (no leads) Class F Coils with 18" leads Class H Coils with 18" leads C1,C2,C3 & H1,H2, H3 Coils with Ground lead All DIN Coils with Cable Gland Connector All DIN Coils with 1/2" Conduit Connector  D1,D2,D4 coils for timer assembly with fixed-off and adjustable on-time All DIN Coils with Terminal Box S1,S2,S3 Coils with Terminal Box Hazardous stainless steel yoke with 18" leads and ground lead	B2 C1 C2 C4 C6 P0* P3 Q3 Q8 ZK 2W* 3W*	24/60 12VDC 24VDC 48VDC 120VDC 24,50/60 110/50-120/60 220/50-240/60 440/50-480/60 208/60 110-120,50/60 220-240,50/60		
Con Al	ote on nage 122	J0   G0	Magnelatch 2-wire DC only Magnelatch 3-wire AC/DC (DC pulse)						

<sup>+</sup> See Note on page 133. \* Fluxtron only

## **ELECTRICAL ENCLOSURE OPTIONS**

A coil enclosure is needed to complete the magnetic flux path of conventional molded coils and specialty coils. The enclosure can also serve to protect the coil and provide a means to accommodate the electrical connection. This section describes the most common electrical enclosure options available.

## 7000 Series Enclosure Options

7000 Series integrated coils incorporate these features into a one-piece assembly which requires only a nut and washer (enclosure code NO) to fasten to the pressure vessel. The 7000 Series conventional enclosure selection is provided to complement the integrated coil offering providing flexibility in product type and installation.

Coll Picture	Enclosure Code	Description	Applicable Coils
	A0	Standard Connection, 7/8" exit to accommodate strain relief, adapter or fittings for lead wires, NEMA Type 2	J111, J222, J322, F611, J611
	ВО	1/2" Conduit Connection for attachment of conduit, 1/2" NPT fittings or BX cable, NEMA Type 2	F611, J611
	F0	Yoke for use where open enclosure is suitable	F611, J611
	G0	Watertight, 1/2" conduit hub accommodating 1/2" NPT fittings or BX cable, NEMA Type 4X	F611, J611
	JO	Splice box, 7/8" exit allowing for internal splice, NEMA Type 2	J111, J222, J322, F611, J611
	M1	Magnelatch, 1/2" conduit hub for attachment of conduit, 1/2" NPT fittings or BX cable, NEMA Type 2	G011, J011
	M2	Magnelatch, leaded with grommet connection, NEMA Type 2	G011, J011
	N0	Nut and Washer	All Integrated Coils