

314/324 Series Lead-free 3AB, Fast-Acting Fuse



Agency Approvals

Agency	Agency File Number	Ampere Range
	E10480	0.375A - 15A
	29862	0.375A - 20A
	E10480	15A* - 40A
	NBK030805-E10480A/B NBK030805-E10480C/D NBK030805-E10480E/F NBK260106-JP1021A/B	1-3.5A 4-5A 6-15A 20-30A
	SU05001-6003 SU05001-6001 SU05001-6006 SU05001-8002 SU05001-8003 SU05001-6002	3A 4-6A 7-10A 12-15A 20A 25-30A
	N/A	0.375A - 30A

Description

The 3AB Fast-Acting Fuse with ceramic body construction permits higher interrupting ratings and voltage ratings. Ideal for applications where high current loads are expected.

Features

- In accordance with UL Standard 248-14
- Available in cartridge and axial lead format and with various forming dimensions
- RoHS compliant and Lead-free

Applications

Used as supplementary protection in appliance or utilization equipment to provide individual protection for components or internal circuits.

Electrical Characteristics for Series

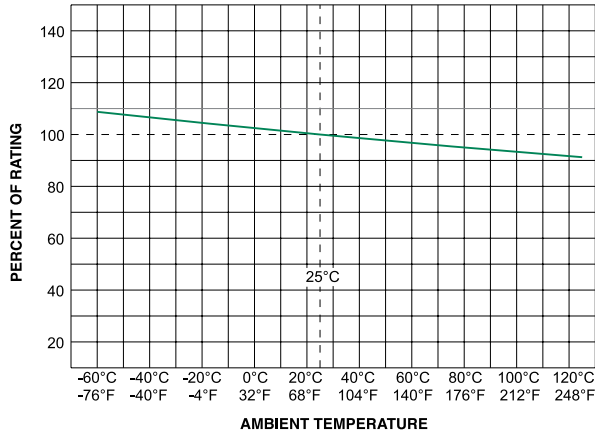
% of Ampere Rating	Ampere Rating	Opening Time
100%	1/8 - 40	4 hours, Minimum
135%	1/8 - 30	1 hour, Maximum
200%	1/8 - 12	15 secs., Maximum
	15 - 30	30 secs., Maximum
250%	40	30 secs., Maximum

Electrical Specification by Item

Amp Code	Ampere Rating (A)	Voltage Rating (V)	Interrupting Rating	Nominal Cold Resistance (Ohms)	Nominal Melting I ² t (A ² sec)	Agency Approvals					
.375	0.375	250	35 A @ 250 VAC 10 kA @ 125 VAC 10 kA @ 125 VDC	0.820	0.210	x	x				x
.500	0.5	250		0.500	0.639	x	x				x
.750	0.75	250		0.250	2.061	x	x				x
001.	1	250	100 A @ 250 VAC 10 kA @ 125 VAC 10 kA @ 125 VDC	0.189	0.690	x	x			x	x
002.	2	250		0.0700	5.700	x	x			x	x
003.	3	250		0.0432	14.6	x	x	x		x	x
004.	4	250	750 A @ 250 VAC 10 kA @ 125 VAC 10 kA @ 125 VDC	0.0470	10.4	x	x	x		x	x
005.	5	250		0.0300	26.0	x	x	x		x	x
006.	6	250		0.0240	45.0	x	x	x		x	x
007.	7	250		0.0187	71.0	x	x	x		x	x
008.	8	250		0.0153	105	x	x	x		x	x
010.	10	250		0.0105	206	x	x	x		x	x
010.*	10	280		0.0105	206				x		x
012.	12	250		0.00760	570	x	x	x		x	x
015.	15	250		0.00505	292	x	x	x		x	x
015.*	15	280		0.00505	292				x		x
020.	20	250		0.00355	631		x	x	x	x	x
020.*	20	280		0.00355	631				x		x
025.	25	250		0.00235	1450			x	x	x	x
025.**	25	280		0.00235	1450				x		x
030.	30	250		0.00182	2490			x	x	x	x
040.	40	250	1000 A @ 250 VAC 400 A @ 150 VDC	0.0014	22925				x		x

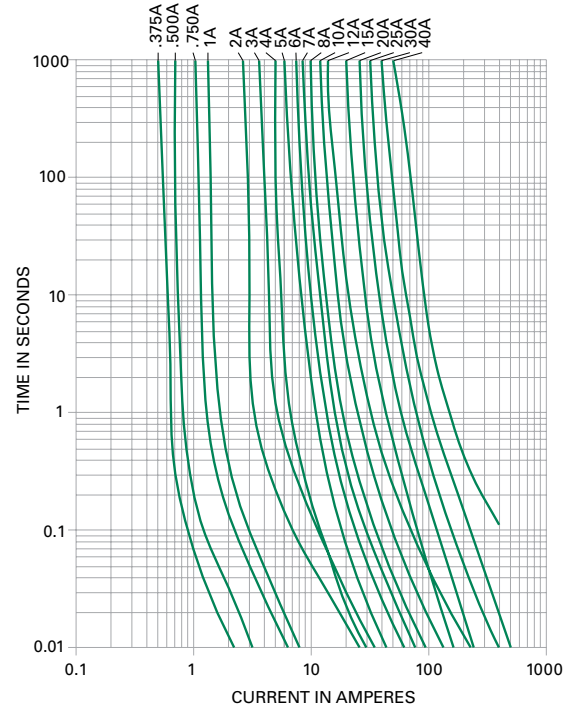
* 350A@280VAC interrupting rating available for 10A, 15A and 20A. ** 50A@280VAC for 25A. Add suffix '280'. Example: 0324020.MX280P.
I²t test at 10x rated current

Temperature Re-rating Curve

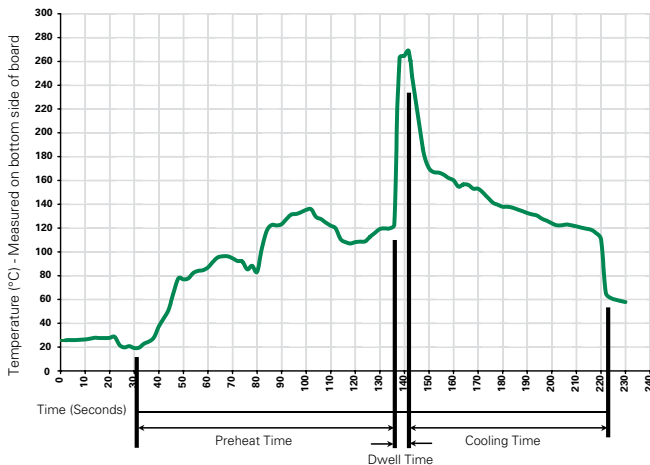


Note:
Derating depicted in this curve is in addition to the standard derating of 25% for continuous operation.

Average Time Current Curves



Soldering Parameters - Wave Soldering



Recommended Process Parameters:

Wave Parameter	Lead-Free Recommendation
Preheat:	
(Depends on Flux Activation Temperature)	(Typical Industry Recommendation)
Temperature Minimum:	100°C
Temperature Maximum:	150°C
Preheat Time:	60-180 seconds
Solder Pot Temperature:	260°C Maximum
Solder Dwell Time:	2-5 seconds

Recommended Hand-Solder Parameters:

Solder Iron Temperature: 350°C +/- 5°C
Heating Time: 5 seconds max.

Note: These devices are not recommended for IR or Convection Reflow process.

Axial Lead & Cartridge Fuses

3AB > Fast-Acting > 314/324 Series

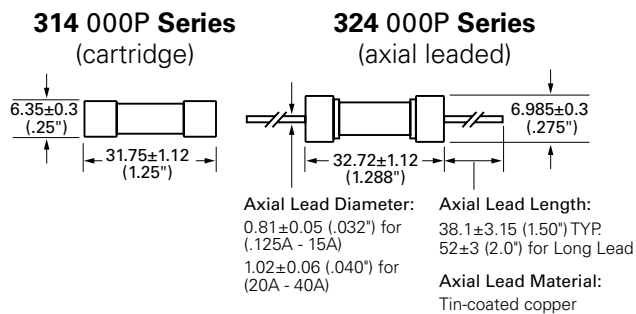
Product Characteristics

Materials	Body: Ceramic Cap: Nickel-plated Brass Leads: Tin-plated Copper
Terminal Strength	MIL-STD-202, Method 211, Test Condition A
Solderability	MIL-STD-202 Method 208
Product Marking	Cap1: Brand logo, current and voltage ratings Cap2: Series and agency approval marks

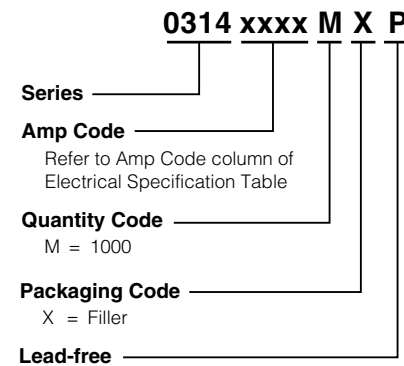
Operating Temperature	-55°C to +125°C
Thermal Shock	MIL-STD-202, Method 107, Test Condition B (5 cycles, -65°C to +125°C)
Vibration	MIL-STD-202, Method 201
Humidity	MIL-STD-202, Method 103, Test Condition A (High RH (95%) and Elevated temperature (40°C) for 240 hours)
Salt Spray	MIL-STD-202, Method 101, Test Condition B

Dimensions

Measurements displayed in millimeters (inches)



Part Numbering System



Packaging

Packaging Option	Packaging Specification	Quantity	Quantity & Packaging Code	Taping Width
314 Series				
Bulk	N/A	5	VX	N/A
Bulk	N/A	100	HX	N/A
Bulk	N/A	1000	MX	N/A
Bulk	N/A	1000	MX52L (long lead)	N/A
Bulk	N/A	1000	MXCC	N/A
Bulk	N/A	1000	MX52LE (long lead)	N/A
324 Series				
Bulk	N/A	5	VX	N/A
Bulk	N/A	100	HX	N/A
Bulk	N/A	1000	MX	N/A
Bulk	N/A	1000	MX280	N/A
Bulk	N/A	1000	MX52 (long lead)	N/A
Bulk	N/A	1000	MXF24	N/A

Additional Information



Datasheet
314 Series



Resources
314 Series



Samples
314 Series



Datasheet
324 Series



Resources
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Samples
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